

**ECMC Inspection Photos - KP Kauffman**  
**Location: Facility S4WB Sales Line**  
**Date 03/09/2026**



**View looking west of fenced excavation at KPK Facility S4BW spill/ release. Spill Id # 493326 @ 40.098305, -104.981653**



**View into excavation of large off location flowline measuring approximately 20" in diameter transitioning down to 6" diameter flowline via welded pipe reducer. This flowline is not the reported source of the release. Free oil product is seen floating on the surface of ground water in excavation.**

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**(1) 3" carbon steel flowline exposed in excavation is the reported source of the spill/ fluid release. This line is a pressurized dead leg (no downstream connection). Approximately 60' of corroded pipe has been cut out and removed. View looking east.**

**Closer view of the cut end of the 3" CS flowline dead leg; the cut end has been bull plug/ valved. The pressure gauge shows a reading of 23 psi.**

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**Approximately 60' of the corroded 3" carbon steel pipe has been cut out and removed from excavation. A corrosion hole near the valved end can be seen and is the point source of reported spill/ release.**

**Closer view of the flowline failure/ hole near the valved end of the 3" pipe. As reported, external corrosion appears to be the root cause of failure leading to the spill.**