

**FORM
INSP**Rev
X/20**State of Colorado
Oil and Gas Conservation Commission**1120 Lincoln Street, Suite 801, Denver, Colorado 80203
Phone: (303) 894-2100 Fax: (303) 894-2109

Inspection Date:

08/19/2024

Submitted Date:

08/21/2024

Document Number:

713601355

FIELD INSPECTION FORMLoc ID 476137 Inspector Name: COSTA, RYAN On-Site Inspection ☐ 2A Doc Num: _____**Operator Information:**

ECMC Operator Number: 96730

Name of Operator: WILLIFORD ENERGY COMPANY

Address: 6060 AMERICAN PLAZA SUITE 760

City: TULSA State: OK Zip: 74135

Status Summary:

- ☒ THIS IS A FOLLOW UP INSPECTION
- ☒ FOLLOW UP INSPECTION REQUIRED
- ☐ NO FOLLOW UP INSPECTION REQUIRED

Findings:

5 Number of Comments

3 Number of Corrective Actions

☒ Corrective Action Response Requested**ANY CORRECTIVE ACTION(S) FROM
PREVIOUS INSPECTIONS THAT HAVE NOT
BEEN ADDRESSED ARE STILL APPLICABLE****Contact Information:**

Contact Name	Phone	Email	Comment
Sanchez, Chris		chris.sanchez@state.co.us	
Storts, Doug		pds@willifordenergy.com	
GROWNS LARRY		lgrowns@willifordenergy.com	

Inspected Facilities:

Facility ID	Type	Status	Status Date	Well Class	API Num	Facility Name	Insp Status
476137	LOCATION	AC			-	RHOADES UNIT TUBING FLOWLINE 3213S48W	RI

General Comment:

This is a follow up inspection of the RHOADES UNIT Tank Battery.
 The corrective actions of the previous inspections have not been completed.
 Operator is directed to perform corrective actions outlined on this inspection report immediately.

LocationOverall Good: ☐**Signs/Marker:**

Type	TANK LABELS/PLACARDS		
Comment:	The tanks labels are missing and faded. No NFPA label on some of the tanks.		
Corrective Action:	Install sign to comply with Rule 605.h.	Date:	09/21/2024

Emergency Contact Number:

Comment:		
Corrective Action:		Date: _____

Good Housekeeping:

Type	UNUSED EQUIPMENT		
Comment:	There is rusted out tanks labeled as Out of Service. The tanks that are out of service are unused equipment that must be removed.		
Corrective Action:	Comply with Rule 606.	Date:	09/21/2024

Overall Good: ☐**Spills:**

Type	Area	Volume		
Crude Oil	Tank			
Comment:	There was oily sludge at the truck loadout which has no secondary containment. There was oil stained soils around the tanks and shed that will need to be cleaned up. There appears to be over 1barrel released which requires the spill to be reported. There is also oil stains along the flowline going to the heater treater. Previous corrective action to clean up the spill has not been completed.			
Corrective Action:	Control and contain spills/releases and clean up per Rule 912.a. Report spill or release of E&P waste or produced fluids Remove free fluids and contact EPS staff per Rule 912.b.			Date:

In Containment: Yes

Comment:

☒ Multiple Spills and Releases?**Tanks and Berms:**

Contents	#	Capacity	Type	Tank ID	SE GPS	
	10				,	
Comment:						
Corrective Action:						Date:

Paint

Condition		
Other (Content)		
Other (Capacity)		
Other (Type)		

Berms

Type	Capacity	Permeability (Wall)	Permeability (Base)	Maintenance
Earth	Adequate			

Comment:	The berm around the tank battery has been repaired.		
Corrective Action:		Date:	

Venting:

Yes/No			
Comment:			
Corrective Action:		Date:	

Flaring:

Type		
Comment:		
Corrective Action:		Date:

Attached Documents

You can go to ECMC Images (<https://ecmc.state.co.us/weblink/>) and search by document number:

Document Num	Description	URL
403897007	INSPECTION SUBMITTED	https://ecmc.state.co.us/weblink/DownloadDocumentPDF.aspx?DocumentId=6673888
713601356	Inspection Photos	https://ecmc.state.co.us/weblink/DownloadDocumentPDF.aspx?DocumentId=6673876