



DO NOT OPERATE  
0051

DATE INST

LOCK-OUT PROCEDURES

- 1. Shut off the power to the machine.
- 2. Lock out the power to the machine.
- 3. Tag out the power to the machine.
- 4. Verify that the machine is locked out.
- 5. Notify the supervisor that the machine is locked out.
- 6. Perform the maintenance or repair work.
- 7. Remove the lock and tag.
- 8. Notify the supervisor that the machine is ready to be started.
- 9. Start the machine.
- 10. Verify that the machine is operating properly.

Chaswell USA, Inc.