

OCCIDENTAL PETROLEUM CORPORATION

Please contact your area engineer with any questions concerning this procedure.

2/28/2023

PLUG and ABANDONMENT PROCEDURE

HSR-KNOX 12-3

API: 05-123-19092

**Step Description**

1	Review Previous Open Wells Reports/Well History. If you have questions or concerns, contact Foreman/Engineer.
2	COA: Provide 48 hour notice to COGCC prior to rig up per request on approved Form 6 (e.g. call field coordinator, submit Form 42, etc.).
3	Notify Automation Removal Group at least 24 hours prior to rig move. Request they catch and remove plunger, isolate production equipment, and remove any automation prior to rig MIRU.
4	MIRU Slickline. Pull production equipment and tag bottom. Record tag depth, casing/tubing pressures and fluid level in Open Wells. Gyro was run on 04/20/12. RDMO Slickline.
5	Prepare location for base beam equipped rig. Install perimeter fence as needed.
6	COA: Verify Form 17 (State Bradenhead Test) has been run within 60 days of RU.
7	Refer to the Rockies Well Services Guidelines document whenever rigging up BOP and WL, or whenever tripping in or out of the well. Consult with Foreman/Engineer before deviating from these guidelines. All cement jobs (excluding injections squeezes) must be pumped at 4-6 BPM. All cement plugs pumped through tubing must use the Diverter tool. Final top-out can be pumped between 2-4 BPM.
8	Upon RU, check and record bradenhead pressure. If bradenhead valve is not accessible, re-plumb so that valve is above GL. Blow down bradenhead and leave open during working hours. Re-check pressure each day and input value in the "Casing press." box in Open Wells.
9	MIRU WO rig. Verify BOP and wellhead rating, inspect for appropriate API standards, pressure test BOP. Kill well as necessary using biocide treated fresh water. ND WH. NU BOP. Unland tbg. **Barrier Management** Fluid will be the only barrier while NU BOP. Stop and review JSA.
10	TOOH and SB 6790' of 2-3/8" tbg. LD remaining 2-3/8" tbg.
11	Nio Sqz
12	MIRU WL. PU and RIH with (4-1/2", 11.6#) gauge ring to 6830'. POOH.
13	PU and TIH with (4-1/2", 11.6#) CICR on 2-3/8" tbg. Set CICR at 6790'.
14	MIRU cementers. Tubing will be burst limited to 6100 psi with water and 3500 psi with cement. If unable to establish injection with water, sting out, spot cement to EOT, sting in and attempt injection squeeze. Pump Niobrara Injection Squeeze: 100 sx (27.1 bbl or 152 cf) of the Niobrara Cement blend: Class G with 0.4% B547 Gas Block (Latex) and 0.4% D255 FLA (Fluid Loss) and 35% D066 Silica Flour and 0.2% D800 (Retardant) and 0.3% D065 (Dispersant). Underdisplace by 1 bbls. Volume is based on 30' in the casing below the CICR, cement squeezed into formation, and 60' on top of the CICR. Collect wet and dry samples of cement to be left on rig. RDMO cementers.
15	Pull out of cement. Stop and clean up above TOC. TOOH, SB 4023' of 2-3/8" tbg. LD remaining tbg.
16	Sussex Rollover
17	MIRU WL. PU and RIH with two 4', 3-1/8" perf guns with 4 spf. Shoot 16 squeeze holes at 4319' and 16 squeeze holes at 3619'. RDMO WL.
	PU and TIH with (4.5", 11.6#) packer on 2.375" tbg. Set packer at 3679'.
	Initiate circulation at low rate monitoring returns for fluid. Add mud thinner to hydrate/clean mud. Slowly increase circulation rate to 4-6 BPM using mud thinner and gel polymer sweeps as needed.
	Pump 50 bbls of 160F HSF (0.5 gals/bbl or 1.5 lbs/bbl) and let soak for ~2 hours.
	Continue circulating at 4-6 BPM if possible. If returns show hydrocarbons or a 1 hr build-up shows pressure, swab and vent well and clean open tank. Circulate clean fluid before pumping cement.
	Release packer. TOOH, SB 2.375" tbg. LD packer.
	PU and TIH with (4.5", 11.6#) CICR on 2.375" tbg. Set CICR at 3679'.

	MIRU cementers. Pump 10 bbls (min) of pre-flush, followed by 5 bbls fresh water spacer. Pump Squeeze: 234 sx (49.5 bbl or 278 cf) of the AGM Sus blend: 2% Gypsum, 0.4% Latex, 0.25% Fluid Loss, 0.3% Dispersant. Underdisplace by 4 bbls. Volume is based on 640' in the casing below the CICR, 700' in the casing-hole annulus with 25% excess, and 260' on top of the CICR. Collect wet and dry samples of cement to be left on rig. RDMO Cementers.
	Pull out of cement. TOO H to 3419'. Reverse circulate 2x well volume to ensure no cement is left in the tbg.
	TOOH and SB 2.375" tbg. LD stinger, and remaining tbg.
21	2800' Plug
22	MIRU WL. PU and RIH with one 4', 3-1/8" perf gun with 4 spf. Shoot 16 squeeze holes at 2800'. RDMO WL.
23	Initiate circulation at low rate monitoring returns for fluid. Add mud thinner to hydrate/clean mud. Slowly increase circulation rate to 4-6 BPM using mud thinner and gel polymer sweeps as needed.
24	Pump 48 bbls of 160F HSF (0.5 gals/bbl or 1.5 lbs/bbl) and let soak for ~2 hours.
25	Continue circulating at 4-6 BPM if possible. If returns show hydrocarbons or a 1 hr build-up shows pressure, swab and vent well and clean open tank. Circulate clean fluid before pumping cement.
26	MIRU cementers. Pump Squeeze: 220 sx (47.5 bbl or 267 cf) of the Lower AGM blend: Class G with 0.4% B547 Gas Block (Latex) and 1% S001 CC (Calcium Chloride) and 4% D053 Expansion (Gyp) down the casing. Volume is based on 700' in the casing-hole annulus with 25% excess, and 700' in the casing. Displace cement with Water to 2100'. Collect wet and dry samples of cement to be left on rig. RDMO Cementers.
27	Leave valves open for 10 minutes to allow cement to balance between the production and surface casing. If 2 bbls or more of displacement fluid flows back through the production casing, shut in well to ensure TOC remains at a workable depth.
28	1800' Plug
29	MIRU WL. PU and RIH with one 4', 3-1/8" perf gun with 4 spf. Shoot 16 squeeze holes at 1800'. RDMO WL.
30	Initiate circulation at low rate monitoring returns for fluid. Add mud thinner to hydrate/clean mud. Slowly increase circulation rate to 4-6 BPM using mud thinner and gel polymer sweeps as needed.
31	Pump 48 bbls of 160F HSF (0.5 gals/bbl or 1.5 lbs/bbl) and let soak for ~2 hours.
32	Continue circulating at 4-6 BPM if possible. If returns show hydrocarbons or a 1 hr build-up shows pressure, swab and vent well and clean open tank. Circulate clean fluid before pumping cement.
33	MIRU cementers. Pump Squeeze: 220 sx (47.5 bbl or 267 cf) of the Lower AGM blend: Class G with 0.4% B547 Gas Block (Latex) and 1% S001 CC (Calcium Chloride) and 4% D053 Expansion (Gyp) down the casing. Volume is based on 700' in the casing-hole annulus with 25% excess, and 700' in the casing. Displace cement with Water to 1100'. Collect wet and dry samples of cement to be left on rig. RDMO Cementers.
34	Leave valves open for 10 minutes to allow cement to balance between the production and surface casing. If 2 bbls or more of displacement fluid flows back through the production casing, shut in well to ensure TOC remains at a workable depth.
35	Cut casing & stub plug
36	TIH with 2-3/8" tubing and tag cement top to verify TOC inside production casing. TOO H and SB 1000' of tubing.
37	PU and TIH with mechanical cutter on 2-3/8" tbg. Cut 4-1/2", 11.6# casing at 1000'. TOO H and LD cutter.
38	Attempt to establish circulation with biocide treated fresh water.
39	ND BOP. ND TH. Un-land casing. Rig max pull shall be 100,000#. Max pull over string weight shall be 50,000#. If unable to unland, contact Foreman/Engineer. **Barrier Management** Fluid will be the only barrier while unlanding casing. Stop and review JSA.
40	Install BOP on casing head with 4-1/2", 11.6# pipe rams. **Barrier Management** Fluid will be the only barrier while NU BOP. Stop and review JSA.
41	TOOH and LD all 4-1/2", 11.6# casing. Remove 4-1/2", 11.6# pipe rams and install 2-3/8" pipe rams.
42	TIH with diverter tool on 2-3/8" tubing to 1000'. Establish circulation to surface with biocide treated fresh water.
43	Initiate circulation at low rate monitoring returns for fluid. Add mud thinner to hydrate/clean mud. Slowly increase circulation rate to 4-6 BPM using mud thinner and gel polymer sweeps as needed.
44	Circulate 45 bbls of 160F HSF (0.5 gals/bbl or 1.5 lbs/bbl) into backside and let soak for ~2 hours.
45	Continue circulating at 4-6 BPM if possible. If returns show hydrocarbons or a 1 hr build-up shows pressure, swab and vent well and clean open tank. Circulate clean fluid before pumping cement.

46	COA: Verify and document that all pressure and fluid migration has been eliminated prior to placing the SC shoe plug at 1000'. If there is evidence of pressure or fluid migration, contact Engineering.
47	MIRU cementers. Pump 10 bbls (min) of pre-flush, followed by 5 bbls fresh water spacer. Pump Surface Casing Shoe Plug: Pump 270 sx (58.2 bbl or 327 cf) of the Upper AGM blend: Class G with 0.4% B547 Gas Block (Latex) and 1.5% S001 CC (Calcium Chloride) and 4% D053 Expansion (Gyp). Volume is based on 375' in 7.875" bit size open hole with 100% excess factor. 200' in the 8-5/8", 24# surface casing with no excess. The plug is designed to cover 1000'-425'. Plug length exceeds 500'. Consult with Foreman or Engineer on splitting up the plug. Collect wet and dry samples of cement to be left on rig. RDMO Cementers. Notify engineering if circulation is ever lost during job.
48	COA: If cement was not circulated to surface, then WOC 4 hours. Tag TOC. TOC must be 575' or shallower. If tag is too deep or there is evidence of pressure or fluid migration, contact Engineering.
49	Pull out of cement. TOO H to 260'. Forward circulate tbg clean with fresh water. TOO H & SB 260' of tubing. WOC 4 hours.
50	Note: Plug can be tagged after a 4 hour WOC, but must have a 6 hour WOC prior to pressure testing.
51	Surface plug
52	ND 7-1/16" BOP. NU 9" or 11" BOP. RIH with bit and scraper. Clean csg and tag TOC. Circulate Clean. POOH. PT casing to 500 psi. Contact engineering if test fails.
53	MIRU WL. PU and RIH with (8-5/8", 24#) CIBP and set at 260'. POOH. RDMO WL.
54	TIH with diverter tool on 2-3/8" tubing to 260'. Either swab well down or use rig air to remove water from well. (Note: Do not exceed 175 psi if using rig air). If either methods cannot be performed, contact engineering to discuss excess cement volume for top out plug.
55	DO NOT PUMP WATER AHEAD OF CEMENT. MIRU Cementers. Pump Surface Plug: Pump 80 sx (17.3 bbl or 97 cf) of the Surface AGM blend: Class G with 0.4% B547 Gas Block (Latex) and 2% S001 CC (Calcium Chloride) and 4% D053 Expansion (Gyp). Volume based on 260' inside 8-5/8", 24# surface casing with no excess. Cement will be from 260' to surface. Verify and document cement to surface. Collect wet and dry samples of cement to be left on rig.
56	TOOH and remove diverter tool. Insert ~5' of 2-3/8" Tbg. Circulate FW to clean Csg & Csg Valves. LD final joint of 2-3/8" Tbg. RDMO cementers. ND BOP. Install night cap. RDMO WO rig.
57	Instruct cementing and wireline contractors to e-mail copies of all job logs/job summaries to DJVendors@oxy.com within 24 hours of completion of the job.
58	Supervisor submit paper copies of all invoices, logs, and reports to Well Services Engineering Specialist.
59	Excavation crew to notify One Call to clear excavation area around wellhead and for flow lines.
60	Excavate hole around surface casing enough to allow welder to cut casing a minimum 5' below ground level.
61	Welder cut casing minimum 5' below ground level.
62	Spot weld on steel marker plate. Marker should contain Well name, Well number, legal location (1/4 1/4 descriptor) and API number.
63	Obtain GPS location data as per COGCC Rule 215 and send to DJVendors@oxy.com.
64	Properly abandon flow lines per Rule 1103. File electronic Form 42 once abandonment is complete.
65	Back fill hole with fill. Clean location, and level.
66	Submit Form 6 to COGCC ensuring to provide 'As performed' WBD identifying operations completed.