

**KAUFFMAN WELL SERVICE, INC.**

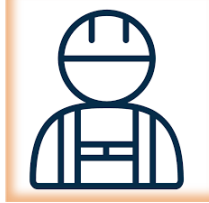
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## KPK/KWS Safety Measure /Procedure Update

### Prevent Smoking of Heater Tube



#### Proper Maintenance to Prevent Liquids from getting into the Gas only Fuel line

Periodically ensure the Volume Pot BALL AND SEAT is seating properly. This must be inspected/cleaned to prevent liquids from getting into the main burner fuel line for the treater's fire tube.

As needed per well/facility; Pull apart, wipe down to clean the ball and seat assembly in volume pot. Then flush any oil and water out of the volume pot to ensure proper, safe maintenance of volume pot and fuel line. Replace as necessary, but proper maintenance will go a long way to extending the life and safety of these assemblies.

Thank you, KPK/KWS