

OCCIDENTAL PETROLEUM CORPORATION

Please contact your area engineer with any questions concerning this procedure.

4/26/2021

**PLUG and ABANDONMENT PROCEDURE**

UPRR 39 PAN AM D 1

API: 05-123-09529



**Step Description**

<b>1</b>	Review Previous Open Wells Reports/Well History. If you have questions or concerns, contact Foreman/Engineer.
<b>2</b>	<b>COA: Provide 48 hour notice to COGCC prior to rig up per request on approved Form 6 (e.g. call field coordinator, submit Form 42, etc.).</b>
<b>3</b>	Notify Automation Removal Group at least 24 hours prior to rig move. Request they catch and remove plunger, isolate production equipment, and remove any automation prior to rig MIRU.
<b>4</b>	MIRU Slickline. Pull production equipment and tag bottom. Record tag depth, casing/tubing pressures and fluid level in Open Wells. Gyro was run on 12/03/14. RDMO Slickline.
<b>5</b>	Prepare location for base beam equipped rig. Install perimeter fence as needed.
<b>6</b>	<b>COA: Verify Form 17 (State Bradenhead Test) has been run within 60 days of RU.</b>
<b>7</b>	<b>Refer to the Rockies Well Services Guidelines document whenever rigging up BOP and WL, or whenever tripping in or out of the well. Consult with Foreman/Engineer before deviating from these guidelines.</b>
<b>8</b>	Upon RU, check and record bradenhead pressure. If bradenhead valve is not accessible, re-plumb so that valve is above GL. Blow down bradenhead and leave open during working hours. Re-check pressure each day and input value in the "Casing press." box in Open Wells.
<b>9</b>	MIRU WO rig. Verify BOP and wellhead rating, inspect for appropriate API standards, pressure test BOP. Kill well as necessary using biocide treated fresh water. ND WH. NU BOP. Unland tbq. <b>**Barrier Management**</b> Fluid will be the only barrier while NU BOP. Stop and review JSA.
<b>10</b>	TOOH and SB 665' of 2-3/8" tbq. LD remaining 2-3/8" tbq.
<b>11</b>	MIRU WL. PU and RIH with (4-1/2", 10.5#) gauge ring to 4460'. POOH.
<b>12</b>	PU and RIH with (4-1/2", 10.5#) CIBP and set at +/- 4450' (no CCL coverage here). POOH. Slowly top fill well to clear out all gas. Pressure test CIBP to 500 psi. Run CCL/GR/CBL/VDL log from +/- 4425' to surface. Run one pass with 500 psi on casing. Forward CBL to Platteville office. RIH and dump 2 sx cement on CIBP. POOH.
	Ensure hole has been circulated clean to remove gas interference. Run CCL/GR/CBL/VDL log from +/- 3924' to surface to confirm squeeze location. Run one pass with 500 psi on casing. Future operations may change depending on CBL results.
	Forward logs to engineering and in addition to the normal handling of logs/job summaries, email copies of all cement job logs/job summaries and invoices to DJVendors@anadarko.com within 24 hours of job completion. Note that squeeze hole locations and cement volumes may vary depending on CBL results.
<b>13</b>	MIRU WL. PU and RIH with 4', 4spf 3-1/8" perf guns. Shoot squeeze holes at 2000'. RDMO WL.
<b>14</b>	Establish circulation down the casing and out the bradenhead with treated water. Reverse circulate as needed. Use slugs of mud thinner and surfactant if required. Continue to circulate until the hole is clean.
<b>15</b>	MIRU cementers. Pump Squeeze: 108 sx (23.7 bbl or 133 cf) of the Upper AGM blend (2% CaCl & 4% Gyp, 15.8 ppg & 1.23 cf/sx) down the casing. Volume is based on 300' in the casing-hole annulus with 50% excess, and 300' in the casing. Displace cement with Water. Collect wet and dry samples of cement to be left on rig. RDMO Cementers.
<b>16</b>	<b>COA: WOC 8 hours. If there is evidence of pressure or fluid migration, contact Engineering as there will need to be additional remediation attempts before the SC shoe plug.</b>
<b>17</b>	PU and TIH with mechanical cutter on 2-3/8" tbq. Cut 4-1/2", 10.5# casing at 665'. TOOH and LD cutter.
<b>18</b>	Attempt to establish circulation and circulate (48 bbl) with biocide treated fresh water.
<b>19</b>	ND BOP. ND TH. Un-land casing. Rig max pull shall be 100,000#. Max pull over string weight shall be 50,000#. If unable to unland, contact Foreman/Engineer. <b>**Barrier Management**</b> Fluid will be the only barrier while unlanding casing. Stop and review JSA.
<b>20</b>	Install BOP on casing head with 4-1/2", 10.5# pipe rams. <b>**Barrier Management**</b> Fluid will be the only barrier while NU BOP. Stop and review JSA.
<b>21</b>	TOOH and LD all 4-1/2", 10.5# casing. Remove 4-1/2", 10.5# pipe rams and install 2-3/8" pipe rams.

22	TIH with mule shoe on 2-3/8" tubing to 665'. Establish circulation to surface with biocide treated fresh water and pump at least three hole-volumes (144 bbl) to clean up wellbore.
23	<b>COA: Verify and document that all pressure and fluid migration has been eliminated prior to placing the SC shoe plug at 665'. If there is evidence of pressure or fluid migration, contact Engineering.</b>
24	MIRU cementers. Pump Stub Plug: Pump 115 sx (25.2 bbl or 142 cf) of the Upper AGM blend (2% CaCl & 4% Gyp, 15.8 ppg & 1.23 cf/sx). Volume is based on 100' in 7.875" bit size open hole with 100% excess factor. 200' in the 8-5/8", 24# surface casing with no excess. The plug is designed to cover 665'-365'. Collect wet and dry samples of cement to be left on rig. RDMO Cementers. Notify engineering if circulation is ever lost during job.
25	<b>COA: If cement was not circulated to surface, then WOC 4 hours. Tag TOC. TOC must be 515' or shallower. If tag is too deep or there is evidence of pressure or fluid migration, contact Engineering.</b>
26	Pull out of cement. TOOH to 50'. Reverse circulate tbgs clean. WOC.
27	TIH and tag cement to verify appropriate coverage above the surface casing shoe. Consult with Foreman/Engineer on when to PT casing. Pressure test casing to 500 psi and hold for 15 minutes. Notify engineering if tag is low or pressure test fails.
28	TOOH. Lay down all tbgs. ND BOP. Install night cap. RDMO WO rig.
29	Instruct cementing and wireline contractors to e-mail copies of all job logs/job summaries to rscDJVendors@anadarko.com within 24 hours of completion of the job.
30	Supervisor submit paper copies of all invoices, logs, and reports to VWP Engineering Specialist.
31	Excavation crew to notify One Call to clear excavation area around wellhead and for flow lines.
32	Excavate hole around surface casing enough to allow welder to cut casing a minimum 5' below ground level.
33	Welder cut casing minimum 5' below ground level.
34	Fill 8-5/8", 24# surface casing from 50' to surface with 16 sx (3.3 bbl or 19 cf) of cement (15.8 ppg & 1.15 cf/sx).
35	Spot weld on steel marker plate. Marker should contain Well name, Well number, legal location (1/4 1/4 descriptor) and API number.
36	Obtain GPS location data as per COGCC Rule 215 and send to rscDJVendors@anadarko.com.
37	Properly abandon flow lines per Rule 1103. File electronic Form 42 once abandonment is complete.
38	Back fill hole with fill. Clean location, and level.
39	Submit Form 6 to COGCC ensuring to provide 'As performed' WBD identifying operations completed.