

HYDROTEST PRESSURE CALCULATIONS

Project: URSA Resources Group- Monument Ridge to Tompkins Well Pad

Date: 8/24/2016 (anticipated test date)

Description: Water Line- 10" SDR HDPE 4710, Pressure Rating 255@ 73F
TEST CASE IS BASED ON AMBIENT AIR TEMP <80°F



Pipe Length:

Specified Minimum Yield Strength Calculation

	OD (inch)	Wall (inch)	PE Resin	Manf Max	Description
Segment 1	10.75	1.563	PE -4710	255	Line pipe - ID 7.624"
Segment 2					
Segment 3					
Segment 1	Location Class	CI-1	DF =	1	See Reference Sheet 1, test temperature <80F
Segment 2	Location Class		DF =		
Segment 3	Location Class		DF =		

Maximum Leak Test Pressure

$$P(t) = 2 \times HDS \times F(t) \times H(t)$$

where:

P(t) = Leak Test pressure (psig)

T = Leak Test Time, hrs

HDS = PE Material hydrostatic design stress for water at 73F; Table 3

F(T) = PE Material temperature reduction

H(t) = Leak Test duration factor for leak test time; Table 2

DR = Pipe Dimension Ratio

Ref: Tables from PPI, Tables 2&3

SYSTEM NUMBERS

4-8 HOURS

1000

1

1.5

9

$$P(t) = 375 \text{ psig}$$

Elevation Impact Calculation

Test Point: Planned to be located at Tompkins Well Pad

	Elevations	Description of location
Maximum Elevation (feet) =	5720	Monument Ridge
Minimum Elevation (feet) =	5500	Tompkins
Test Location Elevation (feet) =	5500	Tompkins
Elevation Difference (feet) =	220	

$$\Delta P = \Delta H / 2.31$$

Maximum Elevation ΔP =	-95	psig
Minimum Elevation ΔP =	0	psig

Test Data Applied

Maximum Pressure Developed =	370	psig	@ Tompkins Well Pad
Minimum Pressure Developed =	275	psig	@ Monument Ridge
Maximum MAOP for Pipe (based on test pressure) =	183	psig	= Minimum Test Pressure Achieved / 1.5 (Test Modifier by B31.8 Thermoplastic Pipe -ASME B31.38- 842.4.2)
Operations Planned MAWP		psig	< 183 psig as achieved by Hydro test.
Target Test Pressure =	370	psig	Planned test pressure at the test location- Guage and Chart
Maximum Test Pressure =	375	psig	Test is planned not to exceed this number
Minimum Test Pressure =	370	psig	Test is planned to be maintained above this number

Comments