

| TEST SPECIFICATIONS Black Diamond Gathering, LLC - Pressure Test Crestone Kugel | | Rev3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|--------------------------------|---|--------------------------------|----------------|--------------|------------------|----------------|---------------|-----------------|---|----------------|---|---------------------|--|------|-----------------------|--------------------------------|---------------------------|---------------|--|---------------|-------|---------------|----------------|-------|------|-------|-------|-------|-------|-----|-------|-------|---------------|-------|------|-------|-------|-------|-------|-----|-------|-------|-----|-------|------|-------|-------|-------|-------|-----|-------|-------|------------------------------------|-------------|-------------|--------------|--------------|--------------|--------------|------------|--------------|--------------|
| | | Date: 9-Oct-2019 | Select Routing: | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Project Name: Crestone Kugel | | Test Number: 1 of 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Project I.D. / AFE Number: 5000450 | | Facility Name or Number: Kugel Connect - BDO-04-MVD-100-L4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Contractor / Testing Company: Northwinds | | Technician: | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Installation Location (M.P. or S.S.): | | State: CO | County/Parish: Weld | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0+00 to 48+97 Lat: 40.1308 to Lat: 40.13931 Long: 104.92077 to Long: 104.92757 | | Class Location Designation: N/A | Selected Design Pressure: 1480 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Planned MAOP: 1480 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Project Description: Hydrostatic pressure test of 4897" of 4" Carbon Steel. Testing at 1.25*MAOP = 1850 psig minimum test pressure. 2026 psig Target Test Pressure at Chart Location Max Test Pressure for ANSI 600 Valves and Fittings is 2660 psig where they are located. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| LEAK ONLY TEST <input type="checkbox"/> STRENGTH TEST <input type="checkbox"/> FABRICATION <input type="checkbox"/> NEW CONSTRUCTION <input checked="" type="checkbox"/> REPLACEMENT <input type="checkbox"/> RETEST <input type="checkbox"/> REFERENCE DRAWINGS ATTACHED <input type="checkbox"/> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| POST-INSTALLATION TEST <input type="checkbox"/> PRE-INSTALLATION TEST <input type="checkbox"/> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Minimum Component Characteristics Pipe Information <table border="1" style="width:100%; border-collapse: collapse;"> <tr><td>O.D.</td><td>4.5</td></tr> <tr><td>Wall Thickness</td><td>0.188</td></tr> <tr><td>SMYS</td><td>52,000</td></tr> <tr><td>Grade</td><td>X52</td></tr> </table> Valve/Flange ANSI Class Rating 600# Valves/Fittings | | O.D. | 4.5 | Wall Thickness | 0.188 | SMYS | 52,000 | Grade | X52 | Test Design Criteria Test Pressure Calculations <table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td><input type="checkbox"/> Input minimum and maximum pressure of test</td> <td></td> </tr> <tr> <td><input type="checkbox"/> Input minimum and maximum %SMYS of test</td> <td></td> </tr> <tr> <td></td> <td style="text-align: center;">Pressure (psig) % PIPE SMYS</td> </tr> <tr> <td>Max. Test Pressure (Pipe)</td> <td style="text-align: center;">2220 51.1%</td> </tr> <tr> <td>Max. Test Pressure (Valves and Fittings)</td> <td style="text-align: center;">2220 51.1%</td> </tr> <tr> <td>Min.</td> <td style="text-align: center;">1850 42.6%</td> </tr> </table> | | <input type="checkbox"/> Input minimum and maximum pressure of test | | <input type="checkbox"/> Input minimum and maximum %SMYS of test | | | Pressure (psig) % PIPE SMYS | Max. Test Pressure (Pipe) | 2220 51.1% | Max. Test Pressure (Valves and Fittings) | 2220 51.1% | Min. | 1850 42.6% | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| O.D. | 4.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Wall Thickness | 0.188 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| SMYS | 52,000 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Grade | X52 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| | | Test Section - Reference Data <table border="1" style="width:100%; border-collapse: collapse;"> <tr><td>Test Medium</td><td>Water</td><td></td></tr> <tr><td>Test Duration</td><td>8 hour</td><td>Hours (min)</td></tr> <tr><td>Section Length</td><td>4,897</td><td>Ft.</td></tr> <tr><td>Section Fill Volume</td><td>4,045</td><td>Gal</td></tr> <tr><td>Max. Elevation Change</td><td>45</td><td>Ft.</td></tr> </table> Station Equations: <table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td></td> <td>1</td> <td>2</td> <td>3</td> </tr> <tr> <td>Back</td> <td>0+00</td> <td>0+00</td> <td>0+00</td> </tr> <tr> <td>Ahead</td> <td>0+00</td> <td>0+00</td> <td>0+00</td> </tr> </table> | | Test Medium | Water | | Test Duration | 8 hour | Hours (min) | Section Length | 4,897 | Ft. | Section Fill Volume | 4,045 | Gal | Max. Elevation Change | 45 | Ft. | | 1 | 2 | 3 | Back | 0+00 | 0+00 | 0+00 | Ahead | 0+00 | 0+00 | 0+00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Test Medium | Water | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Test Duration | 8 hour | Hours (min) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Section Length | 4,897 | Ft. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Section Fill Volume | 4,045 | Gal | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| | 1 | 2 | 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Back | 0+00 | 0+00 | 0+00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Ahead | 0+00 | 0+00 | 0+00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Test Pressures <table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th>Location</th> <th>Station</th> <th>Elevation (feet)</th> <th>Max. psig.</th> <th>% SMYS @ Max.</th> <th>Min. psig.</th> <th>% SMYS @ Min.</th> <th>Variance psig.</th> <th>Target psig.</th> <th>% SMYS @ Target</th> </tr> </thead> <tbody> <tr> <td>BEGIN</td> <td>0+00</td> <td>4972</td> <td>2,202</td> <td>50.7%</td> <td>1,851</td> <td>42.6%</td> <td>351</td> <td>2,026</td> <td>46.6%</td> </tr> <tr> <td>HIGH ELEVATION</td> <td>48+97</td> <td>4975</td> <td>2,201</td> <td>50.6%</td> <td>1,850</td> <td>42.6%</td> <td>351</td> <td>2,025</td> <td>46.6%</td> </tr> <tr> <td>LOW ELEVATION</td> <td>37+00</td> <td>4930</td> <td>2,220</td> <td>51.1%</td> <td>1,869</td> <td>43.0%</td> <td>351</td> <td>2,044</td> <td>47.0%</td> </tr> <tr> <td>END</td> <td>48+97</td> <td>4975</td> <td>2,201</td> <td>50.6%</td> <td>1,850</td> <td>42.6%</td> <td>351</td> <td>2,025</td> <td>46.6%</td> </tr> <tr> <td>Chart Location (Test Point)</td> <td>0+00</td> <td>4972</td> <td>2,202</td> <td>50.7%</td> <td>1,851</td> <td>42.6%</td> <td>351</td> <td>2,026</td> <td>46.6%</td> </tr> </tbody> </table> | | | | Location | Station | Elevation (feet) | Max. psig. | % SMYS @ Max. | Min. psig. | % SMYS @ Min. | Variance psig. | Target psig. | % SMYS @ Target | BEGIN | 0+00 | 4972 | 2,202 | 50.7% | 1,851 | 42.6% | 351 | 2,026 | 46.6% | HIGH ELEVATION | 48+97 | 4975 | 2,201 | 50.6% | 1,850 | 42.6% | 351 | 2,025 | 46.6% | LOW ELEVATION | 37+00 | 4930 | 2,220 | 51.1% | 1,869 | 43.0% | 351 | 2,044 | 47.0% | END | 48+97 | 4975 | 2,201 | 50.6% | 1,850 | 42.6% | 351 | 2,025 | 46.6% | Chart Location (Test Point) | 0+00 | 4972 | 2,202 | 50.7% | 1,851 | 42.6% | 351 | 2,026 | 46.6% |
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| REMARKS: ASME B16.5 2.6 System Hydrostatic Testing 2003: Flanged joints and flanged fittings may be subjected to system hydrostatic tests at a pressure of 1.5 times the 38°C (100°F) rating rounded off to the next higher 1 bar (25 psi) increment. Testing at any higher pressure is the responsibility of the user, taking into account the requirements of the applicable code or regulation. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| PRE-TEST APPROVAL / REVIEWED BY: | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Originator/Project Manager (Signature): <i>Craig Melton</i> Date: 10/09/2019 | | TEST PERFORMED / ACCEPTED BY: | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Designed Reviewed if applicable (Signature): Date: | | Test Performed by (Signature): <i>[Signature]</i> Date: 10-10-19 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Compliance (Signature): Date: | | Construction Manager (Signature): <i>[Signature]</i> Date: 10/10/19 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Company Name (for Contractor or for Employee): <i>North Winds of Wyoming</i> Date: 10-10-19 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Witnessed & Accepted by Company Representative: <i>[Signature]</i> Date: 10-10-19 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Actual MAOP: | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |



Pipeline Pressure Test Documentation

Pressure Test Report

Form :

Revision :
3

Revision Date

Project Name : Crestone Kugel

AFE No. : 5000450

Contractor / Testing Company : Northwinds

Technician : Phil

Test Section No. : 0

From Station No. : 0+00

Test Description: Hydrostatic pressure test of 4897' of 4" Carbon Steel.

To Station No. : 48+97

Test Type : Subpart E Test

Start of Test Period :

Date : 10-10-19

Time : 12:30 PM

Min. Test Duration : 8 hour

End of Test Period :

Date : 10-10-19

Time : 11:00 PM

Class Location : Not Applicable (Liquids)

Low Strength Pipe : O.D. : 4.500 W.T. : 0.188 SMYS : 52,000 Grade : X52 Station Piping : Yes

Test Medium : Water Source of Medium : N/A

Corrosion Inhibitor : No Inhibitor Type : N/A Rate : N/A

Leak Detection : No Material Type : N/A Rate : N/A

Deadweight Tester : Mfg: Crystal Eng.

Serial #: 822296

Calibration Date : 9-27-19

Deadweight Tester Location : Station No. (ESN) :

0+00

Elevation (ft) :

4,972

Pressure Recorder : Mfg: Barton

Serial #: 265A-3511

Calibration Date : 6-19-19

Pipe Temp. Recorder : Mfg: Barton

Serial #: 242-125220

Calibration Date : 9-11-19

Target Test Pressure Range

Pre-approved Target Test Pressure : 2,026.0 psig

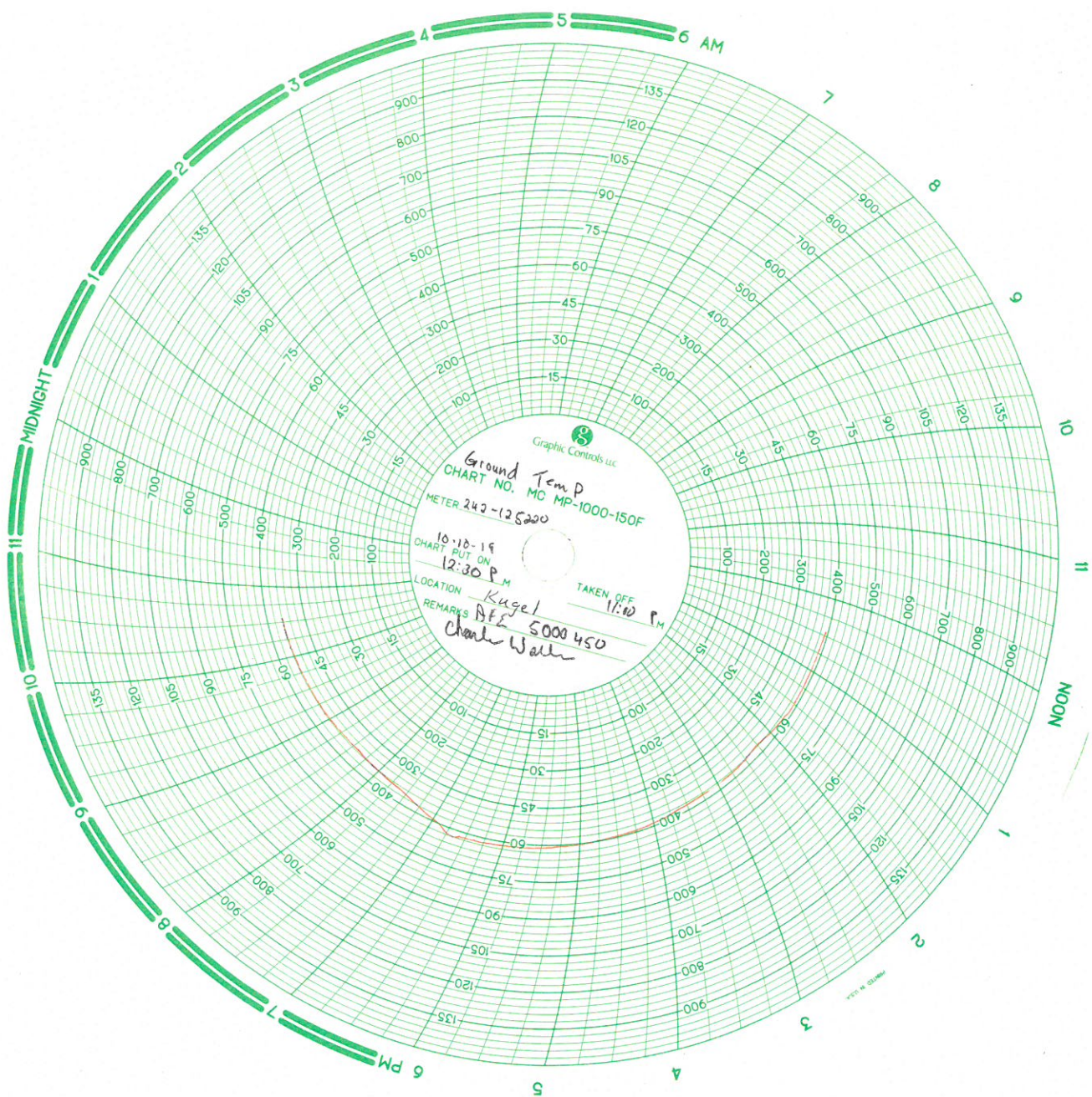
Maximum Test Pressure : 2,220.0 psig

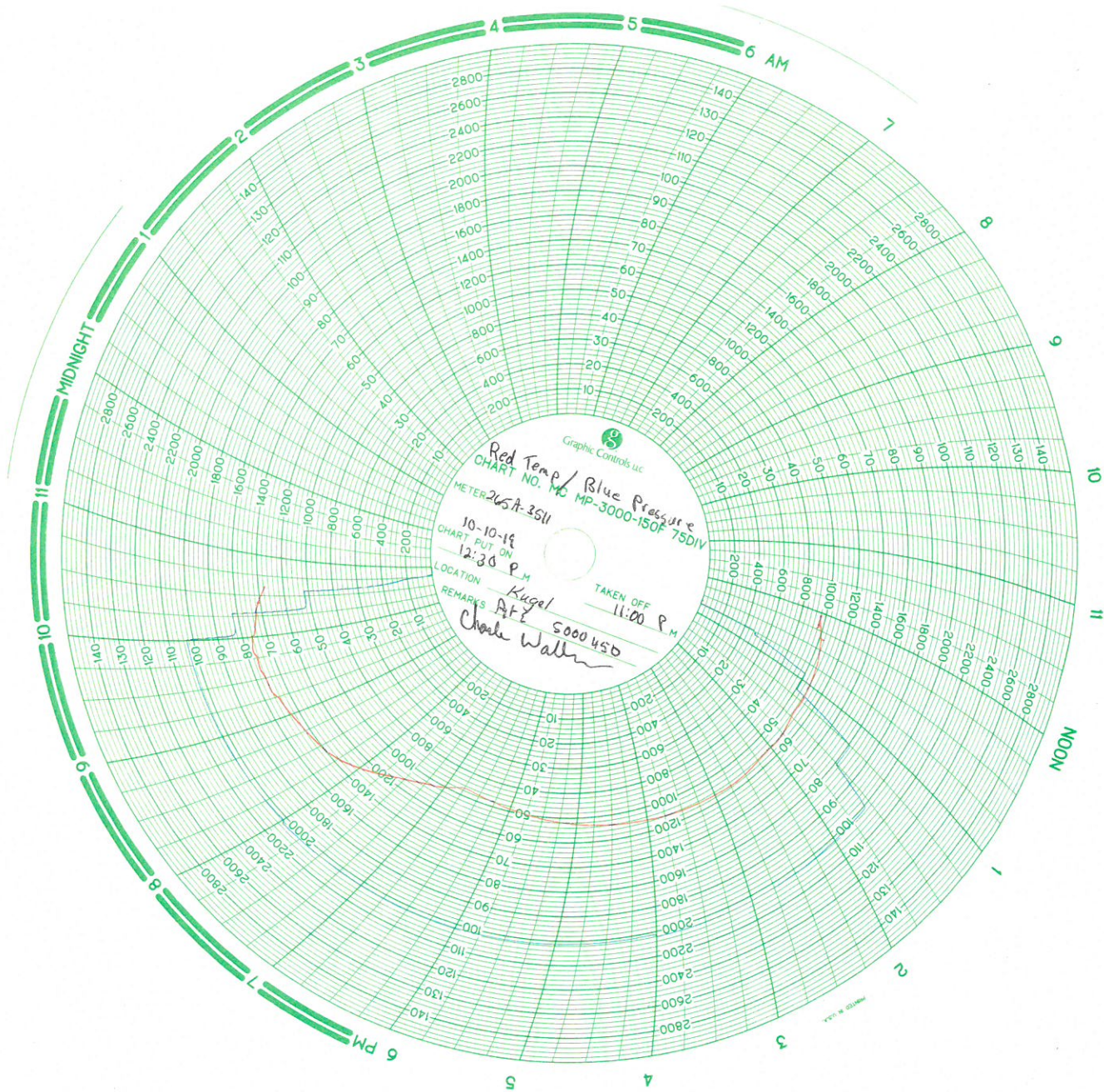
Max Elevation Change: 45

Minimum Test Pressure : 1,850.0 psig

| Time | Pressure (psig) | Pipe Temp. | Amb. Temp. | Weather | Visual Inspection | Comments |
|-------------------|-----------------|------------|------------|--------------|-------------------|-----------------------------|
| 10-10-19 12:30 PM | 0 | 48 | 25 | Mostly Sunny | OK | Above ground pipe is hooked |
| 12:45 | 0 | 50 | 25 | Cold | | Build to 1013 - 50% |
| 12:55 | 1015 | 52 | 25 | Wind @ 3 | | hold 15 minutes |
| 1:10 | 1016 | 53 | 26 | | | Build to 1620 - 80% |
| 1:16 | 1622 | 54 | 26 | | | hold 15 minutes |
| 1:31 | 1623 | 54 | 26 | | | Build to 2026 - 100% |
| 1:36 | 2026 | 54 | 26 | | OK | |
| * 1:45 | 2026 | 55 | 26 | | | BEGIN TEST * |
| 2:00 | 2027 | 56 | 27 | | | |
| 2:15 | 2031 | 56 | 28 | | | |
| 2:30 | 2036 | 57 | 28 | | | |
| 2:45 | 2039 | 57 | 29 | | | |
| 3:00 | 2041 | 57 | 30 | | OK | |
| 3:30 | 2047 | 56 | 31 | cloudy | | |
| 4:00 | 2050 | 56 | 30 | | | bleed off to 2026 |
| 4:30 | 2031 | 55 | 29 | | | |
| 5:00 | 2035 | 54 | 28 | light snow | OK | |
| 5:30 | 2038 | 52 | 28 | | | |
| 6:00 | 2040 | 50 | 28 | | | |
| 6:30 | 2043 | 49 | 28 | dark | | |
| 7:00 | 2045 | 48 | 27 | | OK | Turn Heat on |
| 7:30 | 2048 | 51 | 27 | | | |
| 8:00 | 2050 | 57 | 27 | | | Bleed Down to 2026 |
| 9:30 | 2032 | 67 | 25 | | | |
| 9:00 | 2035 | 73 | 25 | | OK | |

[illegible]





C1

PSS-COMPANIES



9700 E. 104TH AVE, UNIT F- HENDERSON, CO 80640 - Phone (303)857-7986 - Fax (303)389-4945

CALIBRATION CERTIFICATE

CERTIFICATE NUMBER: CO

Details +/-: 1.0% ACCURACY

DATE CALIBRATED: 06/19/2019

DUE DATE: 06/19/2020

INDICATED TEMPERATURE RANGE: # 0 – 150°F

INDICATED PRESSURE RANGE: #0 – 3000 PSI

SERIAL NO: 265A3511

MANUFACTURER: BARTON/ 12" RECORDER

TYPE OF INSTRUMENT CALIBRATED: TEMPERATURE / PRESSURE RECORDER

INSTRUMENT FINDINGS/STATUS: UNIT IS IN TOLERANCE/ INSTRUMENT MEETS OR EXCEEDS SPECIFICATIONS.

BASED ON INTERNATIONAL STANDARDS OF GRAVITY: (980.665 cm./sq.).

TYPE OF STANDARD USED TO CALIBRATE: REFINERY DEADWEIGHT TEST UNIT SPT. (35225-3) SERIAL No. 5268: KESSLER TEST THERMOMETERS; SERIAL NO. CALIBRATION

ALL STANDARD DIRECTLY TRACEABLE TO NATIONAL INSTITUTE OF STANDARDS & TECHNOLOGIES TEST NO: (N.I.S.T.) 2.6/172490 & 6.6/139577.

CALCULATED USING MASS VALUES, AREA, AO, AND STATED GRAVITY.
ROOM TEMPERATURE/HUMIDITY (AT TIME OF TEST): 66°F / 25%.

CALIBRATED BY: NICK BEDFORD


SIGNATURE

CR-4

CERTIFIED CALIBRATION

CUSTOMER Cross Country ORDER NO. _____

ITEM Digital Gauge RANGE 0-5000PSIG ITEM NO. 5002-3

| TRUE VALUE | INDICATED VALUE | |
|------------|---------------------|---------------------|
| | INCREASING READINGS | DECREASING READINGS |
| 0.00 | 0 | 0 |
| 500.00 | 499.1 | 499.5 |
| 1000.00 | 998.4 | 998.8 |
| 1500.00 | 1498.0 | 1497.7 |
| 2000.00 | 1997.2 | 1996.9 |
| 2500.00 | 2496.4 | 2497.0 |
| 3000.00 | 2996.6 | 2995.7 |
| 3500.00 | 3495.2 | 3494.4 |
| 4000.00 | 3993.9 | 3994.8 |
| 4500.00 | 4497.2 | 4496.7 |
| 5000.00 | 4993.6 | 4993.6 |

Tested On: Deadweight Tester S/N# 1GA4474

Traceable to National Institute of Standards and Technology certificate
17-043

Tested By: B.M.2 Date 27 Sept 2019

Remarks:

| | | |
|-----------------|--------|---------------------------|
| Crystal | XP2i | SN 822296 |
| Accuracy is +/- | .25 | % of Full Scale or Better |
| Test Conditions | 72 °F; | mmHg Atm. Pressure |

PSS-COMPANIES



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CALIBRATION CERTIFICATE

CERTIFICATE NUMBER: CO

Details +/-: 1.0% ACCURACY

DATE CALIBRATED: 09/11/2019

DUE DATE: 09/11/2020

INDICATED TEMPERATURE RANGE: # 0 – 150°F

INDICATED PRESSURE RANGE: #0 – 1000 PSI

SERIAL NO: 242-125220 / ID: 010613

MANUFACTURER: BARTON/ 12" RECORDER

TYPE OF INSTRUMENT CALIBRATED: TEMPERATURE / PRESSURE RECORDER

INSTRUMENT FINDINGS/STATUS: UNIT IS IN TOLERANCE/ INSTRUMENT MEETS OR EXCEEDS SPECIFICATIONS.

BASED ON INTERNATIONAL STANDARDS OF GRAVITY: (980.665 cm./sq.).

TYPE OF STANDARD USED TO CALIBRATE: REFINERY DEADWEIGHT TEST UNIT SPT. (35225-3) SERIAL No. 5268; KESSLER TEST THERMOMETERS; SERIAL NO. CALIBRATION

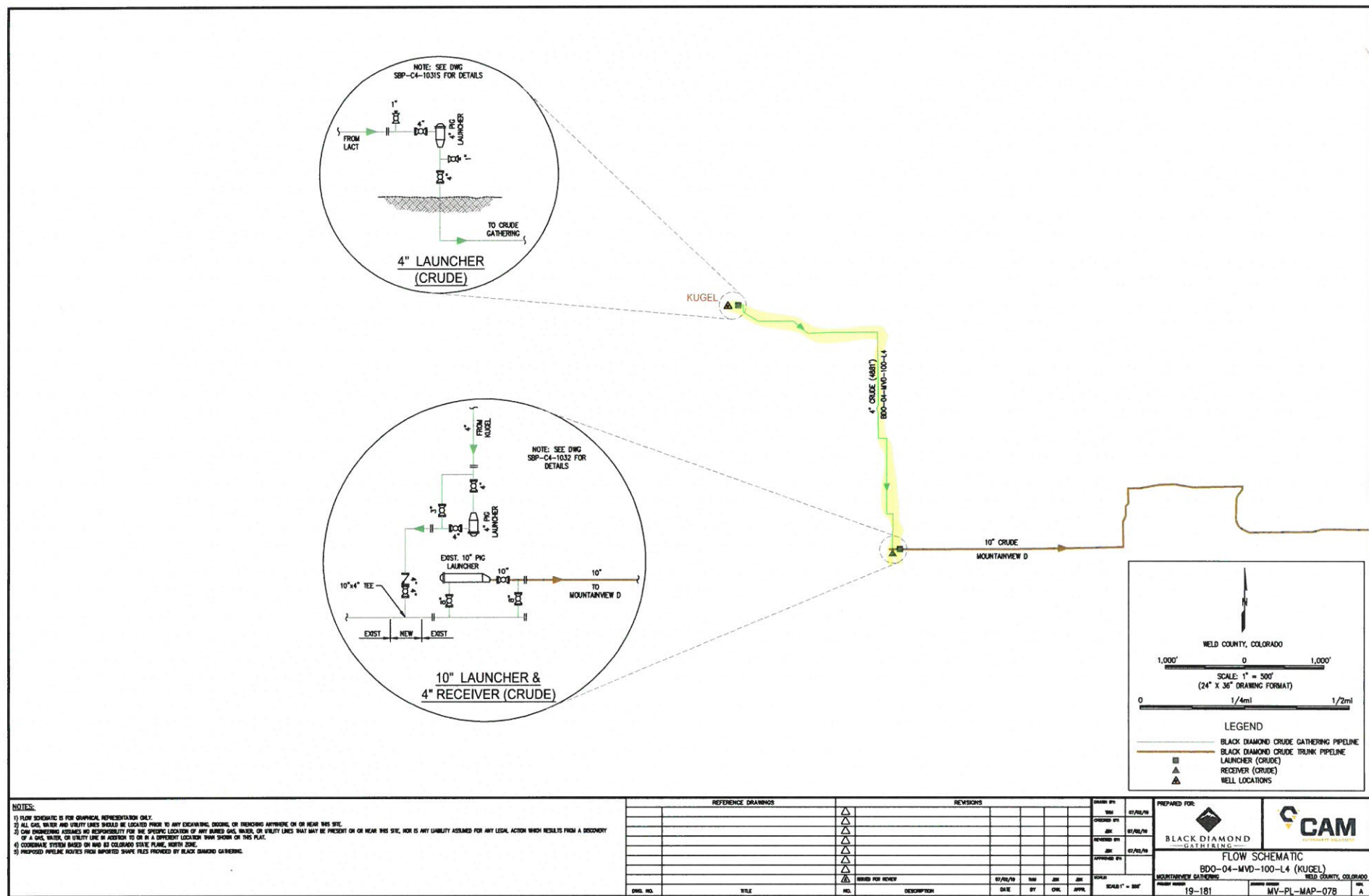
ALL STANDARD DIRECTLY TRACEABLE TO NATIONAL INSTITUTE OF STANDARDS & TECHNOLOGIES TEST NO: (N.I.S.T.) 2.6/172490 & 6.6/139577.

CALCULATED USING MASS VALUES, AREA, AO, AND STATED GRAVITY.

ROOM TEMPERATURE/HUMIDITY (AT TIME OF TEST): 66°F / 25%.

CALIBRATED BY: NICK BEDFORD

* hydrotest included receiver (1032-58), launcher (1031-52), fab between launcher + lact, bypass between 4" receiver + 10" launcher and all piping between 4" receiver + 4" launcher



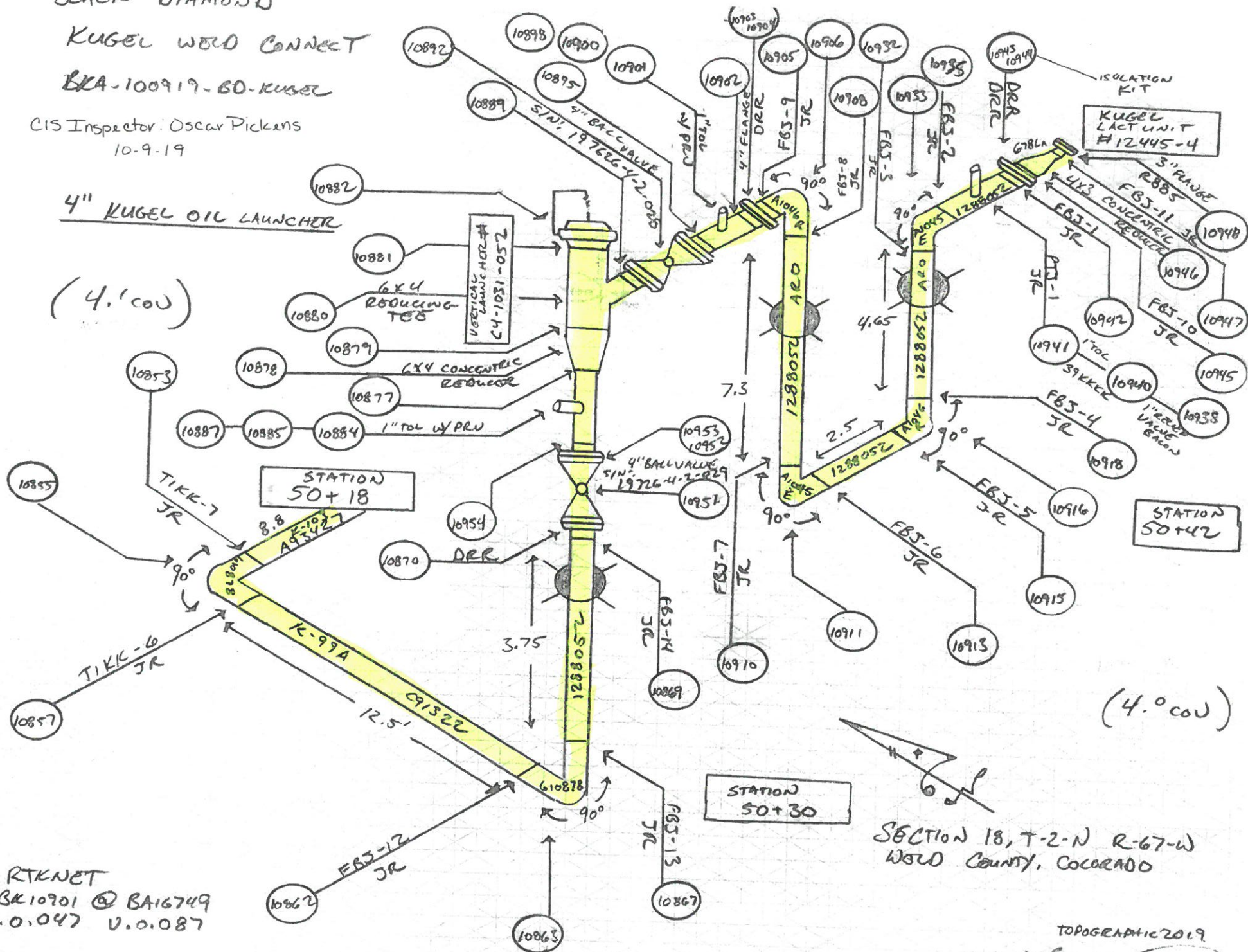
KUGEL WELD CONNECT

ВКА-100919-60-КИБЕЛ

10-9-19

4" KUGEL OIL LAUNCHER

(4.1 cov)



RTKNET
BK10901 @ BA16749
H.O.047 V.O.087

SECTION 18, T-2-N R-67-W
WELD COUNTY, COLORADO

TOPOGRAPHIC 2019

Ben. Edwards

Client: NORLE
 Project: KUGEL
 WO#: 125010
 Comments: APE 5000450

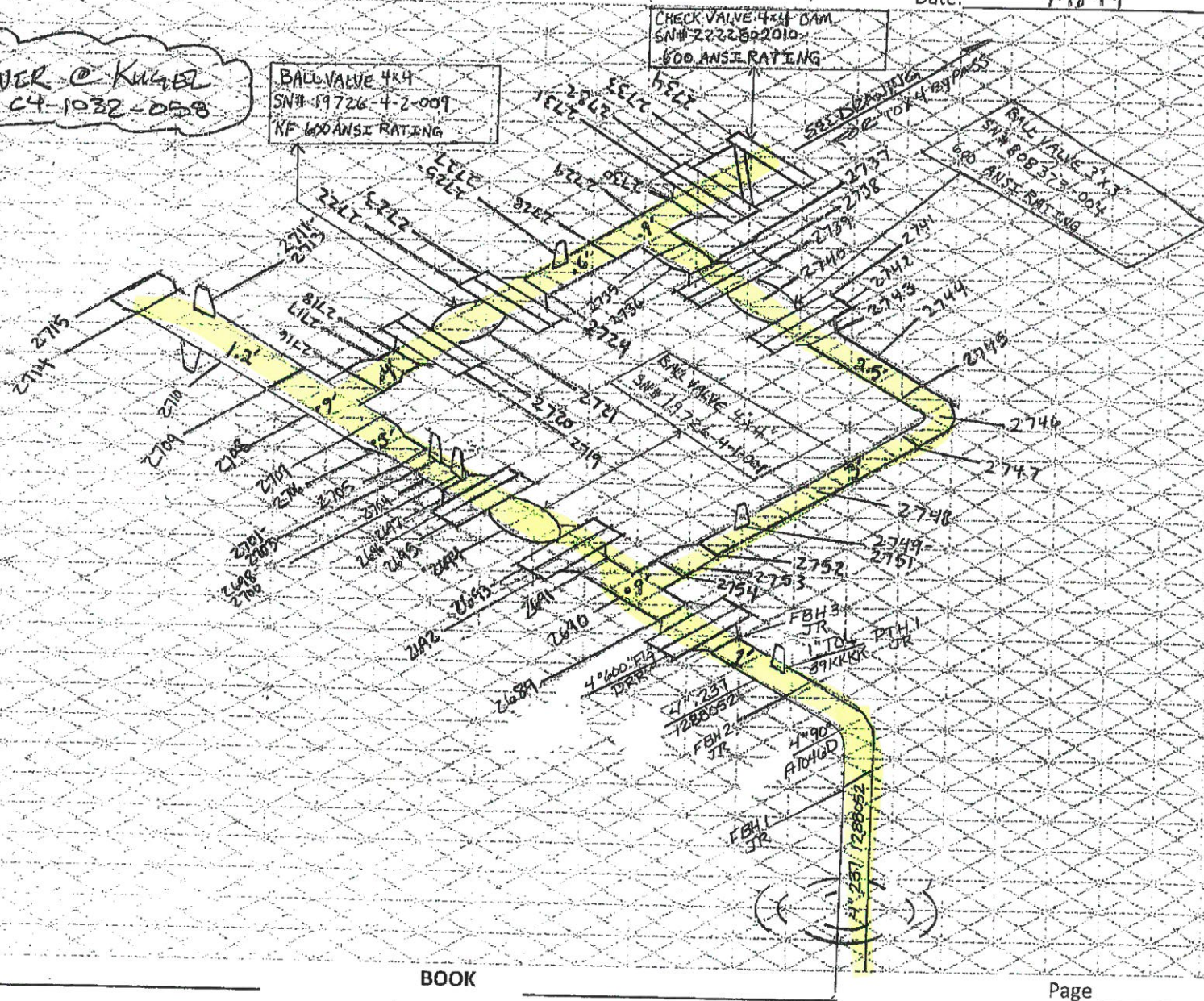


TOPOGRAPHIC

LOYALTY INNOVATION LEGACY

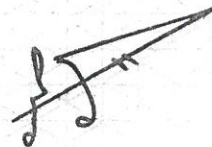
P.C.- B. GLAZENBERG
 I-MAN-
 R-MAN-
 Weather: 80°
 Date: 9-18-19

4" RECEIVER @ KUGEL
 PMT # C4-1032-0558



BRIAN KOSTERHOFF
MATT BINGHAM

CIS Inspector: Oscar Pickens



BK 12300 @ BA 16749
H.O. 016 V.O. 007

B. K. K.