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PLUG and ABANDONMENT PROCEDURE

KARICH 1-32 API: 05-123-18246

Description

1. Provide 48-hour notice to COGCC prior to rig up per request on approved Form 6 (e.g. call field coordinator, submit Form 42, etc.). Notify Automation Removal Group at least 24 hours prior to rig move. Request they catch and remove plunger, isolate production equipment, and remove any automation prior to rig MIRU.
2. MIRU Slickline. Pull production equipment and tag bottom. Record tag depth in Open Wells. Gyro was run on 08/10/12. RDMO Slickline.
3. Prepare location for base beam equipped rig. Install perimeter fence as needed.
4. COA: Verify Form 17 (State Bradenhead Test) has been run within 60 days of RU. If Form 17 required sampling, contact Engineering to verify plugging orders before beginning P&A operations.
5. Upon RU, check and record bradenhead pressure. If bradenhead valve is not accessible, re-plumb so that valve is above GL. Blow down bradenhead and re-check pressure the next day. Repeat until pressure stays at 0 psi.
6. MIRU WO rig. Kill well as necessary using biocide treated fresh water. Verify BOP and wellhead rating, inspect for appropriate API standards, pressure test BOP according to BOP testing guidelines. ND WH. NU BOP. Unland tbg using unlanding joint and LD.
7. TOOH and SB 7120' of 1-1/4" tbg. LD remaining 1-1/4" tbg. Refer to fluid management document or foremen for fluid management best practices and tripping speeds.
8. PU and TIH with (2-7/8", 6.5#) Bit and Scraper on 1-1/4" tbg to 7120'. TOOH and SB 7110' of 1-1/4" tbg. LD remaining tbg and Bit and Scraper.
9. MIRU WL. PU and RIH with (2-7/8", 6.5#) CIBP and set at +/- 7110' (collars at 7092' & 7126'). POOH. RDMO WL.
10. TIH with 1-1/4" tbg to 7110'
11. Load hole with biocide treated fresh water and circulate all gas out of well. PT CIBP to 1000 psi for 15 minutes. A good PT has less than 10% loss in pressure and stabilization at the end of the test. Test can be extended longer in time if need be. Contact Foreman or Engineer to confirm proceeding after pressure test.
12. MIRU Cementers. Pump Niobrara Balance Plug: Pump 10 sx (2.8 bbl or 16 cf) Class G Cement, assuming 15.8 ppg & 1.53 cf/sk. Volume based on 400' inside 2-7/8", 6.5# production casing with no excess. Cement will be from 7110'-6710'.
13. Pull out of cement at a rate of 1 jt/min. TOOH to 4200', LD 1-1/4" tbg.
14. Pump Sussex Plug: Pump 10 sx (2.8 bbl or 16 cf), assuming 15.8 ppg & 1.53 cf/sk. Volume based on 471' inside 2-7/8", 6.5# production casing with no excess. Cement will be from 4200'-3729'. Collect wet and dry samples of cement to be left on rig. RDMO Cementers.
15. COA: Confirm and document static conditions in the well before placing the next plug. If there is evidence of pressure or fluid migration at any time after placing the Sussex plug, contact Engineering.
16. Pull out of cement at a rate of 1 jt/min. Circulate hole clean at 3500' to ensure well is free of gas for a CBL. TOOH, SB 2500' 1-1/4" tbg, LD remaining.

17. MIRU WL. Run CCL/GR/CBL/VDL log from +/- 3000' to surface to confirm cut location. Run one pass with 500 psi on casing. Current CBL cut location is 2500'.
18. Forward logs to engineering and in addition to the normal handling of logs/job summaries, email copies of all cement job logs/job summaries and invoices to DJVendors@anadarko.com within 24 hours of job completion. Note that cut locations and cement volumes may vary depending on CBL results.
19. RIH and jet cut 2-7/8", 6.5# casing at 2500'. RDMO WL.
20. Attempt to establish circulation and circulate (56 bbl) with fresh water containing biocide to remove any gas.
21. ND BOP. ND TH. Un-land casing using a casing spear, not a lifting sub. Rig max pull shall be 100,000#. Max pull over string weight shall be 50,000#. If unable to unland, contact Engineering.
22. Install BOP on casing head with 2-7/8", 6.5# pipe rams.
23. TOOH and LD all 2-7/8", 6.5# casing. Remove 2-7/8", 6.5# pipe rams and install 1-1/4" pipe rams.
24. TIH with mule shoe on 1-1/4" tubing to 2500'. Establish circulation to surface with biocide treated fresh water and pump at least two hole-volumes (111 bbl) to clean up wellbore.
25. MIRU cementers. Pump Upper Pierre Plug: Pump 50 sx (13.9 bbl or 78 cf), assuming 14 ppg & 1.55 cf/sk. Volume based on 0' inside 2-7/8", 6.5# production casing with no excess. 114' in 7.875" bit size open hole with 100% excess factor. Cement will be from 2500'-2386'.
26. Pull out of cement at a rate of 1 jt/min. TOOH to 730', LD 1-1/4" tubing.
27. COA: Verify and document that all pressure and fluid migration has been eliminated prior to placing the SC shoe plug at 730'. If there is evidence of pressure or fluid migration, contact Engineering.
28. Pump Stub Plug: Pump 120 sx (33.2 bbl or 186 cf), assuming 14 ppg & 1.55 cf/sk. Volume is based on 163' in 7.875" bit size open hole with 100% excess factor. 202' in the 8-5/8", 24# surface casing with no excess. The plug is designed to cover 730'-365'. Collect wet and dry samples of cement to be left on rig. RDMO Cementers. Notify engineering if circulation is ever lost during job.
29. COA: If cement was not circulated to surface, then WOC 4 hours. Tag TOC. TOC must be 517' or shallower. If tag is too deep or there is evidence of pressure or fluid migration, contact Engineering.
30. Pull out of cement at a rate of 1 jt/min. TOOH to 150'. Reverse circulate using biocide treated fresh water to ensure the tubing is clean. TOOH, SB 470' of 1-1/4" tbg, LD remaining. WOC.
31. TIH with mule shoe on 1-1/4" tbg and tag cement to verify appropriate coverage above the surface casing shoe. Pressure test casing to 500 psi and hold for 15 minutes. TOOH to 150', LD 1-1/4" tbg.
32. MIRU Cementers. Pump Surface Plug: Pump 50 sx (10.3 bbl or 58 cf) Class G cement, assuming 15.8 ppg & 1.15 cf/sk. Volume based on 150' inside 8-5/8", 24# surface casing with no excess. Cement will be from 150' to surface. Verify and document cement to surface. Collect wet and dry samples of cement to be left on rig.
33. Pull out of cement at a rate of 1 jt/min. TOOH, LD all 1-1/4" tbg. PU and TIH with 16' of tbg subs. Top off cement to surface. Circulate clean. RDMO cementers. TOOH and LD tbg subs. RDMO WO rig.
34. Instruct cementing and wireline contractors to e-mail copies of all job logs/job summaries to rscDJVendors@anadarko.com within 24 hours of completion of the job.
35. Supervisor submit paper copies of all invoices, logs, and reports to VWP Engineering Specialist.
36. Excavation crew to notify One Call to clear excavation area around wellhead and for flow lines.
37. Excavate hole around surface casing enough to allow welder to cut casing a minimum 5' below ground level.
38. Welder cut casing minimum 5' below ground level.

39. Spot weld on steel marker plate. Marker should contain Well name, Well number, legal location (1/4 1/4 descriptor) and API number.
40. Obtain GPS location data as per COGCC Rule 215 and send to rscDJVendors@anadarko.com.
41. Properly abandon flow lines per Rule 1103. File electronic Form 42 once abandonment is complete.
42. Back fill hole with fill. Clean location, and level.
43. Submit Form 6 to COGCC ensuring to provide 'As performed' WBD identifying operations completed.