



**Bison Oil Well Cementing  
Tail & Lead**

Date: 9/10/2018  
 Invoice # 300184  
 API# 05-123-46968  
 Foreman: JASON KELEHER

Customer: Noble Energy Inc.  
 Well Name: EMMY H25-711

County: Weld Consultant: TOMMY  
 State: Colorado Rig Name & Number: H&P 517  
 Distance To Location: 23  
 Units On Location: 4044-3103,4032-3203  
 Sec: 25 Time Requested: 1730  
 Twp: 3N Time Arrived On Location: 1630  
 Range: 65W Time Left Location: 2200

WELL DATA		Cement Data	
Casing Size (in) :	<u>9 625</u>	<b>Lead</b>	
Casing Weight (lb) :	<u>36</u>	Cement Name:	
Casing Depth (ft) :	<u>1,935</u>	Cement Density (lb/gal) :	<u>13.5</u>
Total Depth (ft) :	<u>1946</u>	Cement Yield (cuft) :	<u>1.7</u>
Open Hole Diameter (in) :	<u>13.50</u>	Gallons Per Sack	<u>9.00</u>
Conductor Length (ft) :	<u>80</u>	% Excess	<u>15%</u>
Conductor ID :	<u>15 25</u>	<b>Tail</b>	
Shoe Joint Length (ft) :	<u>48</u>	Cement Name:	
Landing Joint (ft) :	<u>5</u>	Cement Density (lb/gal) :	<u>15.2</u>
Sacks of Tail Requested	<u>100</u>	Cement Yield (cuft) :	<u>1.27</u>
HOC Tail (ft):	<u>0</u>	Gallons Per Sack:	<u>5.89</u>
One or the other, cannot have quantity in both		% Excess:	<u>0%</u>
Max Rate:	<u>8</u>	Fluid Ahead (bbls)	<u>30.0</u>
Max Pressure:	<u>1500</u>	H2O Wash Up (bbls)	<u>20.0</u>
		<b>Spacer Ahead Makeup</b> 30 BBL WATER DYE IN 2ND 10	

Lead Calculated Results	Tail Calculated Results
HOC of Lead <u>1717.76 ft</u>	Tail Cement Volume in Ann <u>106.12 cuft</u>
Casing Depth - HOC Tail	(HOC Tail) X (OH Ann)
Volume of Lead Cement <u>920.43 cuft</u>	Total Volume of Tail Cement <u>127.00 Cuft</u>
HOC of Lead X Open Hole Ann	(HOC Tail X OH Ann) - (Shoe Length X Shoe Joint Ann)
Volume of Conductor <u>60.64 cuft</u>	bbls of Tail Cement <u>22.62 bbls</u>
(Conductor ID Squared) - (Casing Size OD Squared) X (.005454) X (Conductor Length ft)	(HOC of Tail) X (OH Ann) + (Cement Yield) X (Shoe Joint Ann) X (.1781) X (% Excess)
Total Volume of Lead Cement <u>981.31 cuft</u>	HOC Tail <u>217.24 ft</u>
(cuft of Lead Cement) + (Cuft of Conductor)	(Tail Cement Volume) ÷ (OH Ann)
bbls of Lead Cement <u>175.00 bbls</u>	Sacks of Tail Cement <u>100.00 sk</u>
(Total cuft of Lead Cement) X (.1781) X (1+%Lead Excess)	(Total Volume of Tail Cement) ÷ (Cement Yield)
Sacks of Lead Cement <u>578.00 sk</u>	bbls of Tail Mix Water <u>14.02 bbls</u>
(Total Slurry Volume) ÷ (Cement Yield) X (% Excess Cement)	(Sacks of Tail Cement X Gallons Per Sack) ÷ 42
bbls of Lead Mix Water <u>123.80 bbls</u>	Pressure of cement in annulus
(Sacks Needed) X (Gallons Per Sack) ÷ 42	Hydrostatic Pressure <u>460.00 PSI</u>
Displacement <u>146.20 bbls</u>	
(Casing ID Squared) X (.0009714) X (Casing Depth) + (Landing Joint) - (Shoe Length)	Collapse PSI: <u>2020.00 psi</u>
Total Water Needed: <u>189.00 bbls</u>	Burst PSI: <u>3520.00 psi</u>

X [Signature]  
 Authorization To Proceed

Customers hereby acknowledges and specifically agrees to the terms and condition on this work order, including, without limitation, the provisions on this work order.



# EMMY H25-711 SURFACE

