

## PLUG and ABANDONMENT PROCEDURE

### HSR-VAN SCHAACK 4-11

Step	Description of Work
------	---------------------

1. Provide 48 hour notice to COGCC prior to rig up per request on approved Form 6 (e.g. call field coordinator, submit Form 42, etc.). Notify Automation Removal Group at least 24 hours prior to rig move. Request they catch and remove plunger, isolate production equipment, and remove any automation prior to rig MIRU.
2. MIRU Slickline and VES. RIH tag bottom and record tag depth in OpenWells. Run gyro from 8300' to surface making stops every 100'. RD slickline and VES.
3. Prepare location for base beam equipped rig. Install perimeter fence as needed.
4. Check and record bradenhead pressure. If bradenhead valve is not accessible, re-plumb so that valve is above GL. Blow down bradenhead and re-check pressure the next day. Repeat until pressure stays at 0 psi.
5. MIRU WO rig. Spot a min of 25 jts of 2-3/8" 4.7# J-55, tbg. Kill well as necessary using clean fresh water with biocide. ND WH. NU BOP. Unland tbg using unlanding joint and LD.
6. TOO H and SB 8185' 2-3/8" tbg. LD Remainder.
7. PU and RIH with (4.5", 11.6#) Bit and Scraper on 2-3/8" tbg to 8185'. TOO H. SB all 2-3/8" tbg. LD remainder.
8. RU WL. PU and RIH with (4.5", 11.6#) CIBP and set at +/- 8175' to abandon the J sand perfs. PT csg to 1000psi for 15 min TOO H.
9. TIH with 2-3/8" tbg while hydrotesting to 3000 psi to 8175'. Circulate all gas from well.
10. RU cementers. Pump Niobrara Balance Plug: Pump 70 sxs (109 cf) 15.8 ppg & 1.55 cf/sk. Volume based on 1175' inside 4-1/2" production casing. Cement will be from 8175' – 7000'. RD cementers.
11. Slowly pull out of the cement and PUH to 6800'. Reverse circulate tubing clean to ensure no cement is left in the tubing. TOO H and SB 4830' of 2-3/8" tubing. LD Remaining.
12. RU WL. PU and RIH with two 3-1/8" perf guns with 3 spf, min 0.5" EHD, 120° phasing. Shoot 2' of squeeze holes at 5210' and 4' of squeeze holes at 4800'. RD WL.
13. PU and RIH with (4.5" 11.6#) CICR on 2-3/8" tbg. Set CICR at 4830'.
14. Establish circulation to surface with biocide treated fresh water, and pump 200 bbls to clean up hole.
15. RU Cementers. Pump Sussex Squeeze: Pump 10 bbls sodium silicate and 5 bbls fresh water followed 165 sx (192 cf) with 0.25 lb/sk polyflake 15.8 ppg & 1.16 cf/sk. Underdisplace by 3 bbls. Volume is based on 380' below the CICR inside 4-1/2" production casing with no excess, 410' in the 4-1/2" annulus assuming 8" OH from the log with 20% excess and 190' on top of the CICR to cover top perfs. RD cementers.
16. Slowly pull out of the cement and PUH to 3600'. Reverse circulate to ensure no cement is left in the tbg.
17. TOO H and SB 2160' 2-3/8" tbg, LD CICR stinger and remaining tbg.
18. RU WL. RIH and cut 4-1/2" casing at 2060'. RD WL.
19. Circulate with fresh water containing biocide to remove any gas.
20. Un-land casing using a casing spear, not a lifting sub. Max pull shall be 100,000#. If unable to unland, contact Engineering.
21. ND BOP. ND TH. Install BOP on casing head with 4-1/2" pipe rams.

Engineer: Sterling Metzger

Cell: 330-605-2231

## **PLUG and ABANDONMENT PROCEDURE**

### **HSR-VAN SCHAACK 4-11**

22. TOOH and LD all 4-1/2" casing. Remove 4-1/2" pipe rams and install 2-3/8" pipe rams.
23. RIH with 2-3/8" tubing to 2160'.
24. Establish circulation with biocide treated fresh water and pump one hole volume (125 bbls). Pump 10 bbls (min) SAPP, followed by 5 bbls fresh water spacer.
25. RU Cementers. Pump Stub Plug: 235 sxs (273 cf) with 0.25 lb/sk Polyflake, 15.8 ppg & 1.16 cf/sk (100' in 4-1/2" production casing with no excess, 448' in 8" OH w/ 20% excess factor, and 200' in 8-5/8" surface casing with no excess). The plug will cover 2160' – 1412' RD cementers.
26. Slowly pull out of the cement and PUH to 1200'. Reverse Circulate using biocide treated fresh water, to ensure the tubing is clean.
27. WOC per cement company recommendation. TIH and tag cement. Cement top needs to be at or above 1562' (50' above the surface casing shoe at 1612'). Call Engineering if tag is lower than 1562'. PU and TOOH.
28. RU WL. RIH 8-5/8" CIBP to 80'. RDMO WL and WO rig.
29. Instruct cementing and wireline contractors to e-mail copies of all job logs/job summaries to [rscDJVendors@anadarko.com](mailto:rscDJVendors@anadarko.com) within 24 hours of completion of the job.
30. Supervisor submit paper copies of all invoices, logs, and reports to Evans Engineering Specialist.
31. Excavation crew to notify One Call to clear excavation area around wellhead and for flow lines.
32. Capping crew will set and secure night cap on 8 5/8" casing head, restrain the casing head, pressure test CIBP to 500 psi with hydrotest pump, then remove night cap and casing head restraints.
33. Excavate hole around surface casing enough to allow welder to cut casing a minimum 5' below ground level.
34. Welder cut casing minimum 5' below ground level.
35. Fill casing to surface using 4500 psi compressive strength cement (NO gravel).
36. Spot weld on steel marker plate. Marker should contain Well name, Well number, legal location (1/4 1/4 descriptor) and API number.
37. Obtain GPS location data as per COGCC Rule 215 and send to [rscDJVendors@anadarko.com](mailto:rscDJVendors@anadarko.com).
38. Properly abandon flow lines per Rule 1103. File electronic Form 42 once abandonment is complete.
39. Back fill hole with fill. Clean location, and level.
40. Submit Form 6 to COGCC ensuring to provide 'As performed' WBD identifying operations completed.