



Bison Oil Well Cementing Single Cement Surface Pipe

Date: 6/30/2015
Invoice #: 90010
API#: 05-123-41508
Foreman: Nick

Customer: Noble Energy Inc.
Well Name: Wells Ranch State A36-675

County: Weld
State: Colorado
Sec: 31
Twp: 6N
Range: 63W
Consultant: Chris
Rig Name & Number: H&P 326
Distance To Location: 60
Units On Location: 4027/3107/4022/3213
Time Requested: 22:00
Time Arrived On Location: 20:25
Time Left Location: 11:30

WELL DATA	Cement Data
Casing Size OD (in) : 9.625	Cement Name: BFN III
Casing Weight (lb) : 36.00	Cement Density (lb/gal) : 14.2
Casing Depth (ft.) : 783	Cement Yield (cuft) : 1.49
Total Depth (ft) : 823	Gallons Per Sack: 7.48
Open Hole Diameter (in.) : 13.50	% Excess: 20%
Conductor Length (ft) : 80	Displacement Fluid lb/gal: 8.3
Conductor ID : 15.25	BBL to Pit: 19.0
Shoe Joint Length (ft) : 43	Fluid Ahead (bbls): 50.0
Landing Joint (ft) : 34	H2O Wash Up (bbls): 20.0
Max Rate: 6	Spacer Ahead Makeup
Max Pressure: 1500	DYE IN SECOND 10 BBL

Casing ID	8.921	Casing Grade	J-55 only used
Calculated Results	Displacement: 59.00 bbls (Casing ID Squared) X (.0009714) X (Casing Depth + Landing Joint - Shoe Joint)		
cuft of Shoe 18.66 cuft (Casing ID Squared) X (.005454) X (Shoe Joint ft)	Pressure of cement in annulus		
cuft of Conductor 61.05 cuft (Conductor Width Squared) -(Casing Size OD Squared) X (.005454) X (Conductor Length ft)	Hydrostatic Pressure: 577.53 PSI		
cuft of Casing 286.35 cuft (Open Hole Squared)-(Casing Size Squared) X (.005454) X (Casing Depth - Conductor Length)	Pressure of the fluids inside casing		
Total Slurry Volume 512.00 cuft (cuft of Shoe) + (cuft of Conductor) + (cuft of Casing)	Displacement: 319.02 psi		
bbls of Slurry 91.20 bbls (Total Slurry Volume) X (.1781)	Shoe Joint: 31.72 psi		
Sacks Needed 344 sk (Total Slurry Volume) ÷ (Cement Yield) X (% Excess Cement)	Total 350.74 psi		
Mix Water 61.26 bbls (Sacks Needed) X (Gallons Per Sack) ÷ 42	Differential Pressure: 226.79 psi		
	Collapse PSI: 2020.00 psi		
	Burst PSI: 3520.00 psi		
	Total Water Needed: 190.26 bbls		

X 
Authorization To Proceed

Customers hereby acknowledges and specifically agrees to the terms and condition on this work order, including, without limitation, the provisions on this work order.

