



Bison Oil Well Cementing Single Cement Surface Pipe

Date: 5/5/2015
 Invoice # 80037
 API# 05-123-40675
 Foreman: Calvin Reimers

Customer: Noble Energy Inc.
Well Name: Toad LC 25-760

County: Weld
 State: Colorado
 Sec: 25
 Twp: 9N
 Range: 59W

Consultant: Jhon D
 Rig Name & Number: H&P 326
 Distance To Location: 68 Miles
 Units On Location: 4023-3104/4024-3204
 Time Requested: 230am
 Time Arrived On Location: 145am
 Time Left Location: 5:15 am

WELL DATA	
Casing Size OD (in) :	<u>9.625</u>
Casing Weight (lb) :	<u>36.00</u>
Casing Depth (ft.) :	<u>1,368</u>
Total Depth (ft) :	<u>1408</u>
Open Hole Diameter (in.) :	<u>13.50</u>
Conductor Length (ft) :	<u>100</u>
Conductor ID :	<u>16</u>
Shoe Joint Length (ft) :	<u>43</u>
Landing Joint (ft) :	<u>34</u>
Max Rate:	<u>7</u>
Max Pressure:	<u>2500</u>

Cement Data	
Cement Name:	<u>BFN III</u>
Cement Density (lb/gal) :	<u>14.2</u>
Cement Yield (cuft) :	<u>1.49</u>
Gallons Per Sack:	<u>7.48</u>
% Excess:	<u>30%</u>
Displacement Fluid lb/gal:	<u>8.3</u>
BBL to Pit:	<u>39</u>
Fluid Ahead (bbls):	<u>50.0</u>
H2O Wash Up (bbls):	<u>20.0</u>
Spacer Ahead Makeup	
50bbls With Dye in Last 10bbls	

Casing ID 8.921 Casing Grade J-55 only used

Calculated Results		
cuft of Shoe	18.88	cuft
<small>(Casing ID Squared) X (.005454) X (Shoe Joint ft)</small>		
cuft of Conductor	89.10	cuft
<small>(Conductor Width Squared) -(Casing Size OD Squared) X (.005454) X (Conductor Length ft)</small>		
cuft of Casing	809.53	cuft
<small>(Open Hole Squared)-(Casing Size Squared) X (.005454) X (Casing Depth - Conductor Length)</small>		
Total Slurry Volume	913.51	cuft
<small>(cuft of Shoe) + (cuft of Conductor) + (cuft of Casing)</small>		
bbls of Slurry	162.70	bbls
<small>(Total Slurry Volume) X (.1781)</small>		
Sacks Needed	613	sk
<small>(Total Slurry Volume) ÷ (Cement Yield) X (% Excess Cement)</small>		
Mix Water	109.19	bbls
<small>(Sacks Needed) X (Gallons Per Sack) ÷ 42</small>		

Displacement:	104.99	bbls
<small>(Casing ID Squared) X (.0009714) X (Casing Depth + Landing Joint - Shoe Joint)</small>		
Pressure of cement in annulus		
Hydrostatic Pressure:	1009.07	PSI
Pressure of the fluids inside casing		
Displacement:	571.04	psi
Shoe Joint:	32.08	psi
Total	603.13	psi
Differential Pressure:	405.94	psi
Collapse PSI:	2020.00	psi
Burst PSI:	3520.00	psi
Total Water Needed:	284.18	bbls

X [Signature]
 Authorization To Proceed

Customers hereby acknowledges and specifically agrees to the terms and condition on this work order, including, without limitation, the provisions on this work order.

