

SHAKLEE 32-25

PLUG AND ABANDON PROCEDURE

1. Provide 48 hr notice to COGCC prior to rig up per request on approved Form 6 (e.g. call field coordinator, submit Form 42, etc.). Call IOC (970-506-5980) at least 24 hr prior to rig move. Request they catch and remove plunger, isolate production equipment and remove any automation prior to rig MIRU.
2. MIRU slickline services. Pull bumper spring and tag bottom. RDMO slickline services.
3. Prepare location for base beam equipped rig. Install perimeter fence as needed.
4. Check and record Bradenhead pressure. If Bradenhead valve is not accessible, re-plumb so that valve is above GL.
5. MIRU WO rig. Kill well as necessary w/ water containing biocide. ND WH, NU BOP.
6. Unseat and LD landing joint. PU w/ 2-3/8" tbg (4.7#, J-55) to break any sand bridges. Do not exceed the safety tensile load of 57,384 lbs (80% of upset yield strength).
7. TOO and SB 2-3/8" tbg (236 jts landed at 7,569').
8. MIRU Wireline. PU gauge ring for 4-1/2" csg (11.6#). RIH to +/- 7,550'. POOH and LD.
9. PU CIBP for 4-1/2" (11.6#, J-55) csg on wireline and RIH to 7,540'. Set CIBP in the csg at 7,540'. POOH setting tool. RIH and dump bail 2 sx of Class G cmt on top of CIBP. POOH and LD the bailer.
10. PU CIBP for 4-1/2" (11.6#, J-55) csg on wireline and RIH to 7,090'. Set CIBP in the csg at 7,090'. POOH and LD the setting tool. Pressure test to 1000 psi for 15 min. RDMO Wireline.
11. TIH 2-3/8" tbg and tag CIBP at +/- 7,090' while hydrotesting each joint to +/- 3000 psi and tag CIBP. Pick up 5' from tag.
12. MIRU Cementing Services. Spot 40 sx (+/- 55 cuft) of cmt (Class G w/ 20% silica flour, 0.4% CD-32, 0.4% ASA-301, and R-3 to achieve 2:30 pump time) mixed at 15.8 ppg and 1.38 cuft/sk from 7,090' to 6,440'. RDMO Cementing Services.
13. PUH w/ 2-3/8" tbg to +/- 6,000' and circulate tbg clean. POOH and SB +/- 4,100' of tbg, LD the remainder.
14. MIRU Wireline. PU and RIH two 1' perf guns (3-1/8", 3 spf, "Big Hole" 0.6" EHD, 7" penetration, 120° phasing, 2' net, 6 total holes) to 4,580'. Perf bottom squeeze holes at 4,580' then PUH to 4,070' and perf top squeeze holes in 4-1/2" prod csg. POOH and LD perf guns. RDMO wireline.
15. PU CICR for 4-1/2" csg (11.6#) on 2-3/8" tbg and TIH and Set at +/- 4,100'. Establish circulation w/ water containing biocide.
16. MIRU Cementing Services. Squeeze 200 sx (+/- 230 cuft) of cmt (Class G w/ 0.25 pps cello flake, 0.4% CD-32, 0.4% ASA-301) mixed at 15.8 ppg and 1.15 cuft/sk. Underdisplace by 3 bbls. Unsting from the CICR and dump 3 bbls on top of the CICR. Planned cement is from 4,580' to 4,070' in 8-1/2" OH/4-1/2" csg annulus (from caliper, plus 20%) and from 4,580' to 3,970' in 4-1/2" 11.6# csg. RDMO Cementing Services.
17. PUH to +/- 3,600' and circulate hole clean. POOH and SB +/- 1,550' of tbg, LD the remainder.
18. MIRU Wireline. PU a jet cutter and RIH to 1,450' and cut the 4-1/2" csg. Cut csg and circulate bottoms up. Continue to circulate to remove any gas in the wellbore. RDMO Wireline.

19. ND BOP and tbg head. NU BOP on the surface csg with 4-1/2" pipe rams. Install 3,000 psi ball valves on the csg head outlets. Install a choke or a choke manifold on one outlet.
20. TOOH and LD the 4-1/2" csg.
21. Uninstall the 4-1/2" pipe rams and install 2-3/8" pipe rams on the BOP.
22. TIH w/ 2-3/8" tbg to +/- 1,550', 100' into the 4-1/2" csg stub.
23. MIRU Cementing Services. Pump 10 bbls of SAPP (Sodium Acid Pyrophosphate) followed by 20 bbls of fresh water containing biocide followed with 350 sx (+/- 465 cuft) of cmt (Type III w/ cello flake and CaCl₂ as deemed necessary) mixed at 14.8 ppg at 1.33 cuft/sk. Planned cement is from 1,550' to 1,450' inside the 4-1/2" csg stub; 1,450' to 921' in the 9" OH (from closest caliper, plus 40% excess), and from 921' to 700' inside 8-5/8", 24# surface csg. PUH to 150' and circulate tbg clean, POOH and SB tbg. RDMO Cementing Services. WOC for 4 hrs.
24. Tag TOC w/ 2-3/8" tbg and if TOC is deeper than 721' contact engineer for possible further cement work. TOOH and LD 2-3/8" tbg.
25. MIRU wireline. PU CIBP on wireline for 8-5/8" (24#) csg and TIH to +/- 80'. Set CIBP and test to 1000 psi for 15 min. POOH and LD wireline. RDMO wireline.
26. RDMO WO rig.
27. NOTE: Instruct cementing & wireline contractors to email copies of all job logs/job summaries & invoices to rscDJVendors@anadarko.com within 24 hours of the completion of the job.
28. Wellsite supervisor should turn all paper copies of cementing reports/invoices and logs into Joleen Kramer.
29. Have excavation contractor notify One-Call to clear for digging around wellhead and flowline removal.
30. Excavate hole around surface casing enough to allow welder to cut 8-5/8" casing minimum 5' below ground level.
31. Welder cut 8-5/8" casing minimum 5' below ground level.
32. MIRU ready cement mixer. Fill the last 80' inside the 8-5/8" prod. casing until 10' below surface. Use 4,500 psi compressive strength redi-mix cement (Sand and Cement only, no gravel) to finish filling surface casing to top of cut off.
33. Have welder spot weld on steel marker plate. (Note: marker shall be labeled with well name and number, legal location (¼ ¼ description) and API number.
34. Properly abandon flowlines as per rule 1103.
35. Have excavation contractor back fill hole with native material. Clean up location and have leveled to plant any vegetation required.
36. Submit Form 6 to COGCC. Provide "As Plugged" wellbore diagram identifying the specific plugging completed.

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