

## Imperial 15-31: Plug & Abandonment

- 1 Provide 48 hour notice to COGCC prior to rig up per request on approved Form 6 (e.g. call field coordinator, submit Form 42, etc.). Call IOC (970-506-5980) at least 24 hours prior to rig move. Request they catch and remove plunger, isolate production equipment, and remove any automation equipment prior to MIRU.
- 2 MIRU slickline. RIH to retrieve production equipment and tag for fill. Note tagged depth in OpenWells. RDMO slickline.
- 3 Prepare location for base beam equipped rig. Install perimeter fence as needed.
- 4 Check and report surface casing pressure. If surface casing is not accessible at ground level, re-plumb so valve is at ground level
- 5 MIRU WO rig. Kill well as necessary with water and biocide. ND wellhead. NU BOP.
- 6 Unland 2-3/8" tbg (245 total joints landed at 7788') and TOO H standing back all 2-3/8" tubing.
- 7 MIRU wireline. RIH with junk basket/gauge ring (4-1/2" 11.6#) to 7800'. POOH. PU and RIH with CIBP (4-1/2", 11.6#) to set at 7750' (collars at 7726' & 7766'). POOH. RDMO wireline.
- 8 MIRU hydrotester. Hydrotest 2-3/8" tubing to 3000psi while TIH open ended. Tag CIBP set at 7750'. PUH just above CIBP and circulate all gas out of the hole. Pumping water with biocide, pressure test the CIBP and production casing to 1000psi for 15 minutes. If pressure test passes, proceed to next step; otherwise contact engineering.
- 9 MIRU cementing services. Establish circulation with water and pump 45 sx Class "G" cement with 20% silica flour, 0.4% CD-32 and 0.4% ASA-301 mixed at 15.8ppg and 1.38 cuft/sx (cement volumes based on 4-1/2" 11.6# casing capacity from 7750' to 7075' with no excess). Displace cement to estimated TOC at 7030' using approx. 27 bbls water. TOO H and stand back 15 stands of 2-3/8" tubing so EOT at +/- 6830'. Reverse circulate using approx. 53 bbls water (2 times tubing volume) or until returns are clean. RDMO cementing services.
- 10 TOO H and land 2-3/8" EOT at 4850'. LD extra tubing.
- 11 MIRU cementing services. Establish circulation with water and pump 20 bbls sodium metasilicate followed by 35 sx Class "G" cement with 0.25 pps cello flake, 0.4% CD-32 and 0.4% ASA-301 mixed at 15.8ppg and 1.15 cuft/sx (cement volumes based on 4-1/2" 11.6# casing capacity from 4850' to 4440'). Displace cement to estimate TOC at 4380' using 17 bbls water. TOO H and stand back 11 stands of 2-3/8" tubing so EOT at +/- 4180'. Reverse circulate using approx. 32 bbls water (2 times tubing volume) or until returns are clean. RDMO cementing services. WOC to set up per cementing company recommendation.
- 12 TOO H and stand back 1380' of 2-3/8" tubing and LD extra tubing.
- 13 MIRU wireline. RIH to tag cement plug @ +/- 4380'. If cement is not above 4440' contact engineer, otherwise proceed to next step.
- 14 RIH and jet cut 4-1/2" production casing at 1280'. RDMO wireline. Circulate bottoms up and continue circulating to remove any gas from wellbore.
- 15 ND BOP. Install BOP on surface casing head with 4-1/2" pipe rams. Install 3000 psi ball valves on both casing head outlets. Install a choke or choke manifold on one outlet.
- 16 TOO H and LD 1280' of 4-1/2" casing.
- 17 TIH w/ 2-3/8" tubing open ended to 1380' (100' inside the 4-1/2" stub).
- 18 MIRU cementing services. Establish circulation with water and pump 10 bbls SAPP mud flush, 20 bbls fresh water spacer, then balanced stub plug using 235 sx Type III cement with cello flake and CaCl<sub>2</sub> as necessary, mixed at 14.8 ppg and 1.33 cuft/sx (cement volumes based on 100' inside 4-1/2" casing, 473' in 8" hole with 40% excess, and 200' in 8-5/8" surface casing). RDMO cementing services.
- 19 TOO H and LD 2-3/8" tubing until EOT at +/- 200'. Circulate down tubing and up surface casing/tubing annulus until returns are clean to ensure CIBP can be set in clean surface casing. Finish TOO H and LD 2-3/8" tubing. WOC to set up per cementing company recommendation.

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- 20 MIRU wireline. RIH to tag cement plug at +/- 600'. If cement is not above 607' contact engineer, otherwise proceed to next step.
- 21 PU and RIH with CIBP (8-5/8", 24#/ft). Set CIBP at 80' and pressure test the CIBP to 1000psi for 15mins. If pressure test fails contact engineering, otherwise proceed to next step.
- 22 RDMO wireline. RDMO WO rig.
- 23 Instruct cementing and wireline contractors to e-mail copies of all job logs/job summaries to [rscDJVendors@anadarko.com](mailto:rscDJVendors@anadarko.com) within 24 hours of completion of job.
- 24 Supervisor submit paper copies of all invoices, logs, and reports to Joleen Kramer.
- 25 Excavation crew to notify One Call to clear excavation area around wellhead and for flowlines.
- 26 Excavate hole around surface casing enough to allow welder to cut casing minimum of 5' below ground level.
- 27 Welder cut casing minimum of 5' below ground level.
- 28 Fill casing to surface using 4500psi compressive strength cement (NO GRAVEL).
- 29 Spot weld on steel marker plate. Marker should contain well name, well number, legal location (1/4 1/4 descriptor), and API number.
- 30 Obtain GPS location data as per COGCC Rule 215 and send to [rscDJVendors@anadarko.com](mailto:rscDJVendors@anadarko.com)
- 31 Properly abandon flowline per Rule 1103. File electronic Form 42 once abandonment complete.
- 32 Back fill hole with fill. Clean and level location.
- 33 Submit Form 6 to COGCC ensuring to provide "As Performed" WBD identifying operations completed.

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