



A Division of Greene's Energy Group, LLC
PO Box 970, Big Piney, WY 83113

Accumulator Function Test

Date 9-9-14 Operator Conoco
Location Sky Ranch 4-65-9-10-14 Rig H&P 280
AFE# _____ BLM# _____

To check the usable fluid stored in the nitrogen bottles on the accumulator (O.S.O. #2 sections III.A.2.c.i. or ii or iii).

1. Make sure all rams, annular and HCR are open. (Close riser on manifold).
2. Ensure accumulator is pumped to working pressure (SHUT OFF ALL PUMPS).
3. **Take initial accumulator pressure reading** 3000 psi.
4. Close pipe rams, annular and HCR.
5. Open one set of pipe rams to simulate closing the blind rams.
6. If you have a 3 ram stack open the annular to achieve the 50+% safety factor for 5M and greater systems.
7. Pressure should be 200psi over desired precharge (1500psi = 750 desired psi and 20000/3000 = 1000 desired psi).
8. **Record the remaining pressure** 1100 psi.
9. Open annular and close HCR.

To check the precharge on bottles or spherical (O.S.O. #2 section III.A.2.d.)

1. Neutralize all accumulator handles.
2. Open the bleed off valve to the tank.
3. Watch and record where the psi drops. (Manifold psi should drop to zero).
4. **Record the pressure at drop** 975 psi.
5. If pressure drops below minimum precharge [1500psi = 700psi min. and 2000/3000psi = 900psi min. (Max 1100psi)].

To check the capacity of the accumulator pumps (O.S.O. #2 section III.A.2.f.)

1. Shut the accumulator bottles or spherical. (Isolate them from the pumps & manifold)
2. Close bleed off valve.
3. Close Annular and open HCR.
4. Using pumps (Air & Electric) record how long it takes for manifold pressure to equal 200psi over desire precharge psi (1500psi = 750 desired psi and 2000/3000 = 1000 desired psi)
5. **Record elapsed time** 1min 22sec (2 minutes of less).

Diagram

PRINTED IN U.S.A.

per

Lower Kelly

Upper Kelly

SOFT

RAIT

Graphic Controls LLC

V&P GAGE



4th Clock

SKYLINE 4-65-9-10-14

CHART NO. MC P25000 NO TIME

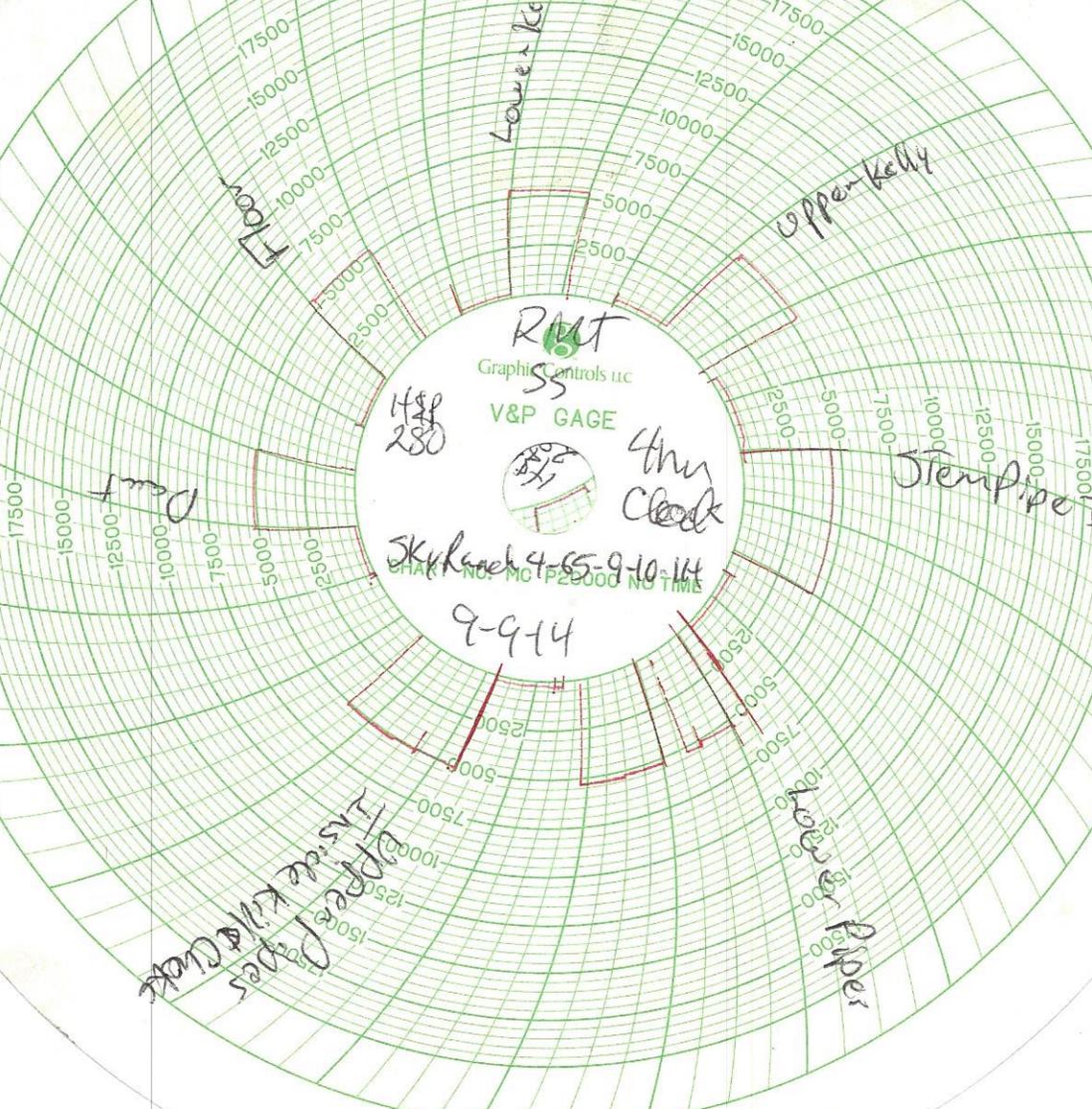
9-9-14

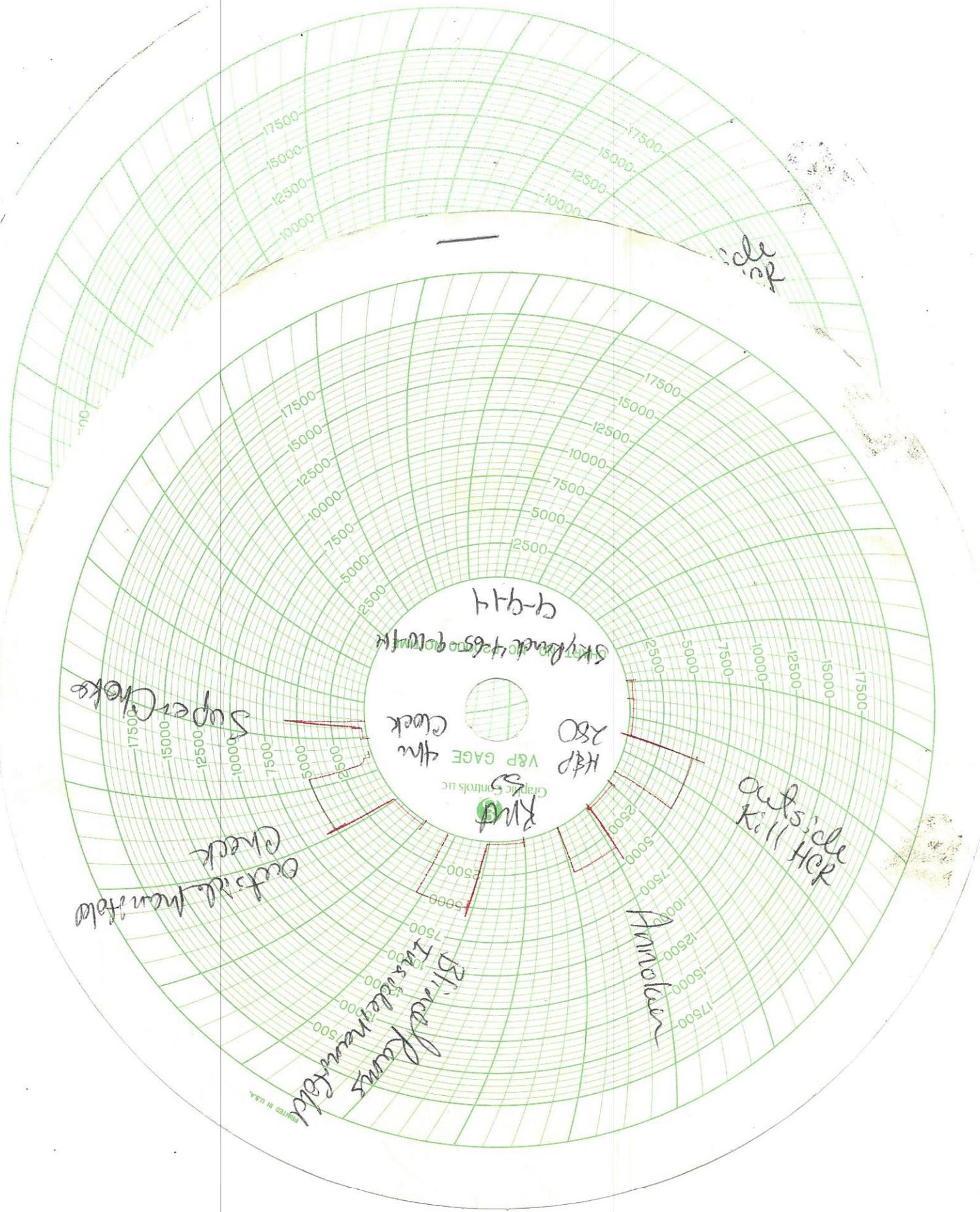
Stem Pipe To Pumps

Duct

Lower Pipe

Upper Pipe
Inside Kelly Clock





Super Checks

Outside Clerk

9-9-14
Skyline 465

clock

H&P 280

V&P GAGE

Graphic Controls Inc

RHP

Outside Clerk

Amolben

Briand Kammis
Tas de Newman

Outside Clerk

Outside Clerk