

Zabka 19-15 Bradenhead Procedure

- 1 Well Needs GYRO.
- 2 Call Foreman or Lead Operator at least 24 hrs prior to rig move. If not already completed, request that they catch and remove plunger, isolate production equipment and remove any automation equipment prior to the rig showing up. Install perimeter fence as needed.
- 3 MIRU slickline. Fish plunger from lubricator. RIH and pull the bumper spring and standing valve if necessary. RBIH with sinker bars and tag bottom. Report findings. PBMD should be at 7380'. TIH with GYRO and run from SN (7210') to surface making stops every 100'. RDMO slickline.
- 4 Prepare location for base beam rig.
- 5 Spot a minimum of 25 jts of 2-3/8", 4.7#, J-55, EUE tbg for replacement and 65 jts 1-1/4", 2.33#/ft, J-55, 10rd IJ for annular cement job.
- 6 MIRU WO rig and auxiliary equipment. Check pressures. Rig up 2" line from the casing head annulus to work tank. Kill well with fresh water. ND tree and adapter flange, NU BOP's.
- 7 PU 8-10' landing joint. TIW valve on top and screw into the tbg hanger. Back out the lock down pins and pull up on tbg string to break any possible sand bridges, unseat landing joint and lay down. Do not exceed 80% of tubing tensile strength, or **57,380-lb**. Clean out as necessary to 7380'.
- 8 MIRU EMI equipment. TOOH with 2-3/8" tbg. EMI tbg while TOOH. Lay down joints with wall loss or penetrations >35%. Replace joints as necessary. Note joint number and depth of tubing leak(s) on production equipment failure report in Open Wells. Clearly mark all junk (red band) tubing sent to yard.
- 9 TIH with 2-3/8" tbg and 4.5" RBP. Set RBP @ +/-6840', (collars are at 6825' and 6856'). Pressure test RBP to 5000 psi. Spot 2sx of sand on top of RBP and TOOH.
- 10 Bleed off pressure. ND BOP's, ND wellhead, Un-land 4 1/2" casing, NU dual entry flange, NU BOP.
- 11 PU 1-1/4" 2.3#/ft J-55 10rd IJ tubing, and TIH outside 4-1/2" casing in open hole to ~2000'. Circulate with the rig pump while TIH to clean up the annulus. Use sweeps as necessary until clean returns are seen. Make sure no pressure is present on bradenhead before moving on to the next step. If gas is detected, contact engineering to discuss plan moving forward.
- 12 Contact Imperial mud (min of 24hrs. in advance) to bring out 40bbls of 10.0ppg mud. Pump 40bbls of mud at 2000'. Leave 1-1/4" tbg full of mud to avoid wet trip and PUH to 1400' to displace cement.
- 13 MIRU cement services. Circulate 5 bbls water, 10 bbls mud flush and 5 bbls water. Prepare to cement.
- 14 Mix and pump **230sx (~54.5bbls)** of 14.8 ppg (1.33 cuft/sk) Type III w/ 1/4 lb/sk cello-flake. The cement is to be retarded for 80 °F and 3 hour pump time. Design is for coverage from ~1400' to ~490'.
- 15 TOOH ~38 joints to ~200' and reverse circulate 2 times the tubing volume of water or until clean returns are seen. TOOH with 1-1/4" tubing.
- 16 RDMO cementing company.
- 17 ND BOP. ND dual entry flange and crossover. Pick up and land 4-1/2" casing in slips. NU new 4-1/2" 5000 psi tubing head with 2-5000 psi valves (use new style flanged well head equipment if

- available). NU BOP's to tubing head.
- 18 Leave well shut in for ~36hrs.
 - 19 MIRU wireline and run CCL-GR-CBL-VDL from 3700' to surface. If top of cement is below 490' notify Engineering. In addition to normal handling of logs/job summaries, email copies of all cement job logs/job summaries and invoices to rscDJVendors@anadarko.com within 24 hours of the completion of the job.
 - 20 RDMO wireline.
 - 21 PU and TIH with 2-3/8" tbg and retrieving head. Circulate sand off RBP at @ +/-6840'. TOOH with RBP and SB tbg.
 - 22 TIH with 2-3/8" NC, 2-3/8" XN SN and 2-3/8" 4.7# J55 EUE tbg, circulate out fill if necessary to 7380'. Land tbg @ +/- 7216' (1 jt above bottom Codell perf).
 - 23 Broach tubing to seating nipple. ND BOP's, NU master valve and tubing head adaptor. Hydrotest tubing head to 5000 psi for 15 minutes.
 - 24 RDMO WO rig.
 - 25 Clean location and swab well back to production. Notify Field Foreman/Field Coordinator of finished work and turn well back over to production team.

Zabka 19-15 05-123-22513 Proposed WBD (Bradenhead)
12-1/4" Surface Hole

7-7/8" Prod Hole

Fox Hills Base

BP

Proposed Zone 1 TOC

490

Surface Casing Shoe

590

Fox Hills Marker

744

Proposed Zone 1 Base

1400

Current TOC

3450

SX top

4073

SX base

4311

SH base

4698

RBP

6840

Collars

6825/6856

NB perfs

6910-7098

CD perfs

7225-7246

100'

810'

230 sx
(~54.5 bbls)

230 sx
(~54.5 bbls)

Between 8-5/8" Casing 24# and 4.5" casing	0.24715	ft ³ /ft
Between 8-5/8" Casing 24# and 4.5" casing	0.04402	bbl/ft
7 7/8" Open hole and 4.5" casing	0.2278	ft ³ /ft
7 7/8" Open hole and 4.5" casing	0.0406	bbl/ft
8" Open hole and 4.5" casing	0.2386	ft ³ /ft
8" Open hole and 4.5" casing	0.0425	bbl/ft
8.5" Open hole and 4.5" casing	0.2836	ft ³ /ft
8.5" Open hole and 4.5" casing	0.05051	bbl/ft
9" Open hole and 4.5" casing	0.3313	ft ³ /ft
9" Open hole and 4.5" casing	0.059	bbl/ft
9.5" Open hole and 4.5" casing	0.3818	ft ³ /ft
9.5" Open hole and 4.5" casing	0.068	bbl/ft
10" Open hole and 4.5" casing	0.435	ft ³ /ft
10" Open hole and 4.5" casing	0.0775	bbl/ft
11" Open hole and 4.5" casing	0.5495	ft ³ /ft
11" Open hole and 4.5" casing	0.0979	bbl/ft
11.5" Open hole and 4.5" casing	0.6108	ft ³ /ft
11.5" Open hole and 4.5" casing	0.1088	bbl/ft
12.5" Open hole and 4.5" casing	0.7417	ft ³ /ft
12.5" Open hole and 4.5" casing	0.1321	bbl/ft
Class Cement yield (SX/SH) 15.8ppg	1.15	ft ³ /sk
Class Cement yield (Fox Hills) 14.8ppg	1.33	ft ³ /sk

*Caliper shows ~8-1/2" near SH/SX

0.2 excess

Zone 1 (Fox Hills)

$$(0.3818 * (1500 - 771)) / 1.33 * 1.2 = 207.3 \text{ sx}$$

$$(0.24715 * (771 - 671)) / 1.33 = 18.6 \text{ sx}$$

$$\text{Total } 225.8 \text{ sx} \sim 230 \text{ sx}$$

$$(0.068 * (1500 - 771)) * 1.2 = 49.1 \text{ bbls}$$

$$(0.04402 * (771 - 671)) = 4.4 \text{ bbls}$$

$$\text{Total } 53.5 \text{ bbls} \sim 54.5 \text{ bbls}$$

	Existing Cement
	Proposed Cement
	RBP