

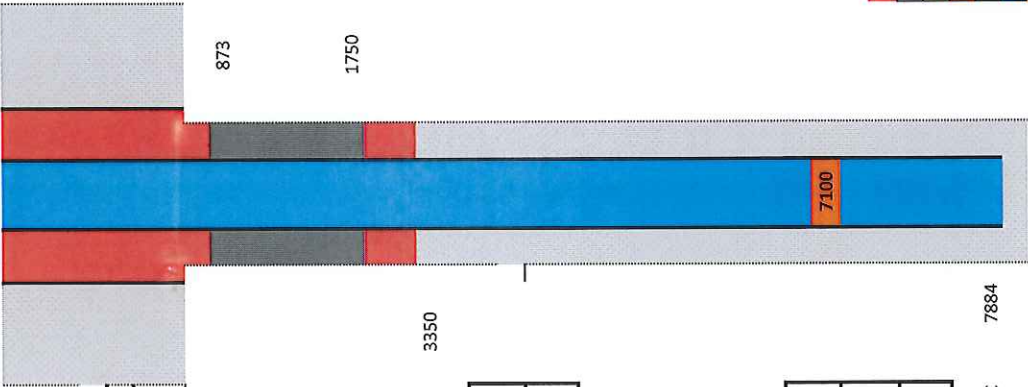
## CARMA 24-25 – Bradenhead Procedure

- 1 Call Foreman or Lead Operator at least 24 hr prior to rig move. If not already completed, request that they catch and remove plunger, isolate production equipment and remove any automation equipment prior to the rig showing up. Install perimeter fence as needed.
- 2 MIRU Slick line. Fish plunger if necessary and tag for PBTD (should be at 7856').
- 3 Prepare location for base beam rig.
- 4 Spot 12 jts of 2-3/8" 4.7# J-55 8RD EUE tbg.
- 5 Spot 5 jts of 4 1/2" 11.6# I-80 LTC csg.
- 6 Spot 6 2 7/8" 16# drill collars
- 7 MIRU WO rig. Kill well with fresh water with biocide. ND wellhead, NU BOPs.
- 8 Run two 2" or one 3" line(s) from starting head to return tanks. (Need to be able to circulate at 10 bbl/min).
- 9 PU 8-10' landing joint with TIW safety valve on top and screw into the tbg hanger. Back out the lock down pins and pull up on the tbg string to break any possible sand bridges. Do not exceed 80% of tubing tensile strength, or 57,384-lb.
- 10 Unseat tbg hanger and LD tbg hanger and landing joint. Install rubber wiper in stripping head.
- 11 MIRU EMI equipment. TOO H with 2-3/8" tbg. EMI tbg while TOO H. Lay down joints with wall loss or penetrations >35%. Replace joints as necessary. Keep yellow and blue band tubing. Note joint number and depth of tubing leak(s) on production equipment failure report in OpenWells. Clearly mark all junk (red band) tubing sent to yard.
- 12 MIRU wire line.
- 13 RIH with CCL/Gauge Ring to 7856'. POOH with wire line.
- 14 RIH with wire line and 4.5" RBP (4.5" 11.6# I-80). Set RBP at +/- 7100' (Collars at 7092' and 7136'). Dump bail 2 sx sand on top of RBP. RDMO wire line.
- 15 Pressure test RBP to 1,000 psi for 15 minutes. (Pressure test to make sure plug is set correctly)
- 16 PU and RIH with CCL and 3-1/8" perforating gun, 0.60" EHD charge, 3 spf. Perforate 4 1/2" csg @ +/- 1750' (Collars at +/- 1722' and 1766'). POOH with wire line. RDMO wire line company.
- 17 MIRU Cement company. Establish circulation with 9.0 ppg drilling mud at 10 bbl/min or maximum rate achievable.
- 18 Commence pumping cement job at pump rate of 5 bbl/min consisting 5 bbl fresh water, 20 bbl sodium meta silicate and 5 bbl fresh water; 50 bbl (185 sx) of Type III + with CaCl<sub>2</sub> and 2 lb/sk PS Flake mixed at 14.0 ppg and 1.53 cuft/sk (Cement from 1750' to 873'). Drop wiper plug and Under displace by 1.5 bbl (25.6 bbl total, leave 100' of cement in csg. Do not over displace).
- 19 Break lines and clean up with fresh water. RDMO cement company.
- 20 NU tbg head and BOP.
- 21 Leave well shut in overnight with 100 psi on it.
- 22 Circulate gas out of hole with fresh water with biocide.
- 23 PU 6 2 7/8" 16# drill collars with 3-7/8" bit/mill and TIH with 2-3/8" tbg and crossover. Rig up power swivel and mill to +/- 1750'.
- 24 TOO H with bit and SB tbg. LD collars.
- 25 MIRU wire line and run CCL-GR-CBL-VDL from 1800' to 100'. If cement is not above 873', contact engineering for further instructions. RDMO wire line.

- 26 Pressure test csg to 1,000 psig.
- 27 TIH with 2-3/8" tbg and retrieving head. Circulate sand off RBP, latch onto RBP and TOOH. SB tbg.
- 28 TIH with 2-3/8" XN SN and 2-3/8" 4.7# J55 EUE csg. Land tbg @ +/- 7269' (1 jt above top Codell perf). Broach tbg to XN nipple.
- 29 ND BOP, NU master valve and tubing head adaptor. Hydrotest tubing head to 5000 psi for 15 minutes.
- 30 RMDO WO rig.
- 31 Clean location and swab well back to production. Notify field foreman/field coordinator of finished work and turn well back over to production team.

Existing

KB=10'  
Carma 24-25  
API #0512328021



8-5/8" 24#/ft J-55 STC	823
12-1/4"	177
Surface casing	823
Fox Hills Base	177

TOC 3350

Sussex	No perfs
Top	4220
Shannon	No perfs
Base	4646

Type III	Sh/Sx Cement	
	Wellbore Diameter (in)	8.25
	Hole/Csg Capacity (ft3/ft)	0.26
	Cement Coverage Height (ft)	877
	Cement Volume (ft3)	229
	20% Excess (ft3)	274
	Cement Vol (bbl)	50
	Sx	185
	TFV (bbl)	27.20
	AFV (bbl)	25.65
	CIC (ft)	100
	Under Disp Vol (bbl)	1.55

Niobrara	7053-7180
Top	7032
Codell	7299-7319
Top	7299

4-1/2" 11.6 #/ft I-80 LTC

